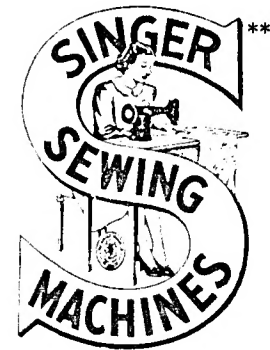


Form 19677

(345)

Printed in U. S. A.

LIST OF PARTS



MACHINES
Nos. 241-1, 241-2 and 241-3

** A TRADE-MARK OF

THE SINGER MANUFACTURING COMPANY

OBSOLETE PARTS

No.	Plate	Name
143001	-----	Arm with 15404 and two 143176, use 143262.....
140255E	23269	Arm Screw (back) use 140315E.....
143162	-----	" Spool Pin Seat.....
143181	-----	Bed Leg (back) use 143268.....
143121	23269	Face Plate Thread Guard (lower) obsolete, superseded by 143229, not interchangeable.....
226J	23269	Face Plate Thread Guard (lower) Screw, obsolete, superseded by 50117J, not interchangeable.....
143122	23269	Face Plate Thread Guard (upper) obsolete, superseded by 143230, not interchangeable.....
226J	23269	Face Plate Thread Guard (upper) Screw, obsolete, superseded by 50117J, not interchangeable.....
143084	23269	Stitch Indicator Plate.....
14026QJ	23269	" " " Drive Screw.....
1037C	23269	Thread Take-up Crank Position Screw.....
143107	-----	Lifting Lever, use 143242.....
143101	-----	Machine Base and Oil Reservoir Gasket, obsolete, superseded by 143254, not interchangeable.....
143159	-----	Machine Base and Oil Reservoir Gasket, obsolete, superseded by 143255, not interchangeable.....
140293E	23269	Machine and Machine Base and Oil Reservoir Screw (for shipping purposes) use 50741E.....
50374E	23269	Machine and Machine Base and Oil Reservoir Screw Hole Plug Screw, use 140343E.....

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade-Mark "SIMANCO." 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

241-1
~~242-2~~
241-2
241-3

NUMERICAL LIST OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
9D	23260	Tucker Tuck Guide Bracket Spring Screw for 36394.....
24J	23234	Hemmer Hinge Screw for 121679.....
144D	23237	Arm Shaft (horizontal) Screw (back).....
157J	23244	Feed Lifting Rock Shaft Crank Clamping Screw for 143041.....
157J	23244	Feed Rock Shaft Crank Clamping Screw for 143050.....
157E	23212	Oil Pump (centrifugal) Body Screw (3)...
176J	23245	Presser Foot Screw.....
176R	23244	Bell Crank Bracket Screw for 143115 (2).
189E	23212	Oil Pump (centrifugal) Screen Frame Screw (4).....
190D	23226	Binder Ribbon Tension Screw for 26250...
190D	23228	Corder Cord Guide Screw for 120207.....
190J	23265	Roller Presser Screw for 19464.....
193D	23227	Binder Folder Screw for 28776.....
196J	23227	Finger Guard Holder Set Screw for 36820.
197E	23244	Feed Rock Shaft Screw Center Front Oil Wick Holder Screw.....
207F	23226	Binder Folder Screw for 26250.....
207E	23245	Needle Bar Connecting Stud Clamping Screw for 143057.....
207F	23268	Quilter Guide Holder Set Screw for 25992
207F	23268	" " Set Screw for 25992.....
208E	22248	Thread Unwinder Thread Guide Rod Screw for 225324.....
209C	23268	Quilter Guide Bracket Set Screw for 120482.....
209C	23268	Quilter Guide Set Screw for 120482.....
217E	23237	Stitch Regulator Plunger Spring Screw Hole Plug Screw.....
217E	23245	Thread Take-up Lever Oil Guard Screw....
218J	23240	Arm Top Cover Stitch Regulator Plunger Stop Screw for 143204 and 143206....
219J	23237	Arm Side Shield Screw.....
223E	23244	Feed Lifting Rock Shaft Cap Screw (2)...
223E	23244	" Rock Shaft Cap Screw (2).....
223C	23245	Slack Thread Regulator Set Screw for 52338.....
226J	23269	Face Plate Thread Guard (lower) Screw, obsolete, superseded by 50117J, not interchangeable.....
226J	23269	Face Plate Thread Guard (upper) Screw, obsolete, superseded by 50117J, not interchangeable.....

No.	Plate	Name
228E	23244	Feed Bar Screw Center Oil Wick Holder Screw (2).....
228J	23236	Presser Foot Extension Screw for 12435 and 20157.....
229J	23246	Needle Bar Thread Guard Screw for 127116
233J	23227	Binder Ribbon Tension Screw for 28776 (2).....
233D	23236	Presser Foot Guide Set Screw for 36714..
236J	23227	Finger Guard Screw for 121562 (2).....
239E	23264	Presser Foot Thread Cutter Screw for 127260.....
240B	23235	Ruffler Ribbon Guide Screw for 121123...
307C	23260	Tucker Tuck Guide Bracket Screw Center for 56814 (2).....
313C	23244	Feed Bar Screw Center for 56813 (2).....
337B	23233	Hammer Scroll (lower) Spring Position Screw for 121665 and 121669.....
337J	23262	Presser Foot Edge Guide Screw for 121647 (2).....
356C	23270	Knee Lifter Rock Shaft Knee Arm Set Screw for 143284.....
356C	23214	Rock Shaft Crank Set Screw for 143154...
356C	23214	" " Knee Arm Hub Set Screw for 143155.....
356C	23214	Rock Shaft Knee Arm Plate Set Screw for 2767.....
356C	23214	Rock Shaft Stop Dog Set Screw for 143158
402D	23260	Tucker Space Guide Base Screw for 36395 (2).....
423C	23260	Tucker Tuck Guide Bracket Stop Screw for 36394.....
435C	23245	Thread Take-up Lever Link Hinge Stud Set Screw.....
443C	23241	Thread Take-up Spring Regulator Set Screw.....
448C	23244	Lifting Lever Pin Set Screw for 143242..
448C	23245	Presser Bar Lifter Hinge Stud Set Screw.
453C	23245	" " Guide Bracket Set Screw for 52338.....
456C	23265	Roller Arm Bracket Position Collar Set Screw for 19443.....
457C	23228	Corder Cord Guide Bed Leveling Screw for 120206.....
560B	23235	Ruffler Driving Lever Adjusting Thumb Screw (upper) for 121121.....
590J	23256	Hammer Adjusting Screw for 35540 (2)....
591F	23245	Rotating Hook Bobbin Case Tension Regulating Screw for 52236.....
592E	23245	Rotating Hook Bobbin Case Latch Stop Screw for 52237.....
602D	23268	Quilter Guide Disengaging Sleeve Spring Screw for 120485.....

No.	Plate	Name
624C	23241	Thread Retainer Set Screw.....
665J	23264	Presser Foot Shank Adjusting Screw for 127258.....
665J	23236	Presser Foot Spring Guide Screw for 36465.....
688W	23245	Pressure Regulating Thumb Screw.....
691XC	23241	Throat Plate Screw (2).....
704J	23244	Rotating Hook Bobbin Case Holder Position Bracket Screw.....
724F	23251	Binder Releasing Lever Hinge Screw for 121737 and 121890.....
725X	23241	Bed Slide Spring Screw for 12432 (2)....
766E	23245	Lifting Lever Link Hinge Screw for 143115.....
802D	23244	Lifting Lever Hinge Screw for 143115....
803C	23260	Tucker Tuck Guide Frame Stop Screw for 36394.....
857C	23245	Needle Set Screw for 52155.....
868E	23237	Arm Screw (front) (2).....
940F	23251	Binder Throw-out Arm Hinge Screw for 121737 and 121890.....
987E	23265	Roller Arm Bracket Screw Stud for 24445.
1036C	23237	Feed Eccentric Body Set Screw for 143123 (2).....
1036C	23237	Feed Lifting Eccentric Set Screw for 143036.....
1036C	23237	Thread Take-up Crank Set Screw for 143237 and 143239.....
1037C	23269	Thread Take-up Crank Position Screw, obsolete.....
1044D	23228	Corder Cord Guide Arm Hinge Screw for 120207.....
1053E	23245	Rotating Hook Thread Guard Screw for 143140 (4).....
1065C	23237	Needle Bar Crank Position Screw for 143237 and 143239.....
1115F	23260	Tucker Tuck Guide Screw for 36394 (2)....
1133E	23245	Needle Bar Bushing (lower) Set Screw....
1133E	23245	" " (upper) Set Screw....
1133E	23245	Presser Bar Bushing (lower) Set Screw...
1177J	23260	Tucker Tuck Guide Arm Screw for 39394 (2).....
1253C	23245	Rotating Hook Set Screw for 143139 (3)...
1259C	23237	Arm Shaft (upright) Bevel Gear (lower) Set Screw for 143014 (2).....
1259C	23237	Arm Shaft (upright) Bevel Gear (upper) Set Screw for 143015 (2).....
1259C	23244	Rotating Hook Shaft Bevel Gear Set Screw for 143081 (2).....

No.	Plate	Name
1285C	23244	Rotating Hook Shaft Bushing (front) Set Screw.....
1367E	23245	Rotating Hook Section Screw for 143141 and 143142 (3).....
1375C	23237	Feed Eccentric Body Position Screw for 143123.....
1375C	23237	Feed Lifting Eccentric Position Screw for 143036.....
1380E	23245	Rotating Hook Bobbin Case Tension Spring Screw for 52236.....
1426E	23260	Tucker Space Guide Stop (left) Screw Stud for 35510.....
1426E	23260	Tucker Space Guide Stop (right) Screw Stud for 35510.....
1443J	23251	Binder Screw for 121737 and 121890 (2)..
1443J	23256	Hemmer Screw for 35540, 121842 and 121888 (2).....
1443J	23235	Piping Attachment Screw for 35245.....
1499J	23234	Hemmer Screw for 121674 and 121677 (2)..
1510E	23260	Tucker Tuck Guide Frame Spring Nut for 36394.....
1513J	23244	Feed Lifting Rock Shaft Screw Center Nut for 52097 (2).....
1513J	23244	Feed Rock Shaft Screw Center Nut for 52097 and 143138 (2).....
1513J	23260	Tucker Tuck Guide Bracket Screw Center Nut for 56814 (2).....
1518J	23237	Bed Leg (back) Nut (2).....
1518J	23237	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut.....
1518J	23237	Feed Rock Shaft Connecting Rod Hinge Screw Nut.....
1519J	23244	Feed Bar Screw Center Nut for 56813 (2)..
1520J	23260	Tucker Tuck Guide Bracket Stop Screw Nut for 36394.....
1520J	23260	Tucker Tuck Guide Frame Stop Screw Nut for 36394.....
1528J	23265	Roller Screw Nut for 51901.....
1549J	23254	Face Plate Thread Lubricator Screw Nut for 143276.....
1560C	23241	Tension Regulating Thumb Nut for 52098..
1611J	23244	Lifting Lever Connecting Rod Nut for 143115.....
1611J	23244	Lifting Lever Connecting Rod Nut Lock Nut for 143115.....
1657D	23260	Tucker Space Guide Stop (left) Thumb Nut for 36388.....
1657D	23260	Tucker Space Guide Stop (right) Thumb Nut for 36388.....
1700J	23235	Ruffler Driving Lever Hinge Screw Nut for 121123.....

No.	Plate	Name
1772J	23235	Ruffler Ruffling Blade Holder Hinge Screw Nut for 121123.....
1981	23235	Ruffler Roller for 121451.....
2102	23253	Bobbin Winder Tension Disc for 225462 (2).....
2102	23241	Tension Disc for 52397 (2).....
2103	23241	Tension Spring for 52397.....
2718	23258	Machine Base and Oil Reservoir Bolt Washer (3).....
2718	23258	Machine Base and Oil Reservoir Lag Screw Washer.....
2767	23214	Rock Shaft Knee Arm Plate with 356C, for 143156.....
2974	23245	Rotating Hook Bobbin Case Latch Lever Fulcrum Pin for 40393.....
2975	23245	Rotating Hook Bobbin Case Latch Spring for 52237.....
3146	23249	Binder Thumb Screw Washer for 121168 and 121871.....
4307	23241	Bed Slide Spring for 12432.....
5990	23247	Presser Bar Lifter for 241-3 Machine....
6335	23214	Rock Shaft Knee Arm for 143156.....
7071	23226	Binder Folder Screw Washer for 26250 and 28776.....
7071	23226	Binder Ribbon Tension Screw Washer for 26250.....
7298	23224	Presser Foot Hinge Pin for 19336, 20361, 120144 and 121660.....
8068	23254	Face Plate Thread Lubricator Oil Reservoir Rivet Washer (inside) for 143275.....
8879	23241	Arm Spool Pin Washer (cloth).....
8879	23249	Tape Reel Disc Pin Washer (cloth) for 121412.....
8908	23248	Wrench for 1519 (Accessories).....
8909	23248	" " 1513 and 1518 (Accessories)
11170	23245	Presser Bar Spring Washer.....
12142	23225	" Foot for 44136 and 44137.....
12240	23244	Lifting Lever Pin for 143115.....
12241	23245	" " Link for 143115.....
12327	23245	Presser Bar Lifting and Releasing Lever Bracket.....
12329	23241	Tension Releasing Lever Spring.....
12335	23236	Presser Foot (narrow).....
12361	23248	Machine Hinge Connection (Accessories) (2).....
12370	23227	Feed Dog, 15 teeth (16 teeth to the inch) for 28776.....
12391	23245	Presser Bar (hollow).....
12398	23241	Tension Releasing Lever Hinge Pin.....

No.	Plate	Name
12431X	23241	Bed Slide for 12432.....
12432	23241	Bed Slide complete, Nos. 4307, 12431X and two 725X.....
12435	23236	Presser Foot with 228J (with needle hole on right hand side).....
12436	23265	Feed Dog, 11 teeth (18 teeth to the inch) for 20192.....
12462	23236	Presser Foot for 1/8 in. to 1 in. Stitching Margin.....
12463	23236	Presser Foot with strip guide.....
12491	23261	Feed Dog, 18 teeth (16 teeth to the inch) for 12482 and 24953.....
12482XC	23261	Throat Plate for 12481 and 24953.....
13710	23253	Bobbin Winder Tension Spring for 225462
*15404	-----	Trade Mark for 143001 and 143263.....
16532	23237	Arm Dowel Pin (2).....
17718	23260	Tucker Space Guide Stop (left) Thumb Nut Washer for 36388.....
17718	23260	Tucker Space Guide Stop (right) Thumb Nut Washer for 36388.....
17822	23254	Face Plate Thread Lubricator Oil Reservoir Rivet for 143275.....
19223	23226	Presser Foot Shank for 20134 and 121660.
19334	23224	" " Plate for 19336.....
19335	23224	" " Shank for 19336, 20361 and 120144.....
19336	23224	Presser Foot (hinged) complete for 26603, 26605, 26606, 127106 and 127107, Nos. 7298, 19334 and 19335.....
19079	23248	Wrench for 140323 (not regularly furnished) Accessories.....
19441	23265	Presser Bar (hollow) for 19464.....
19442	23265	Roller Arm Bracket for 19464.....
19443	23265	" " " Position Collar with 456C, for 19464.....
19444	23265	Roller Arm Bracket Spring for 24445.....
19445	23265	" " " Pin for 24445.
19446	23265	" " " Stud for 24445
19464	23265	Presser Bar complete for leather work for 62861, Nos. 190J, 19441 to 19443 and 24445.....
20123XC	23256	Throat Plate for 20163, 20164, 35540, 52188 and 52189.....
20133	23236	Presser Foot Plate for 20134.....
20134	23236	Presser Foot (hinged) complete for 3/16 in. to 1/4 in. Stitching Margin, for collar and cuff work, Nos. 19223, 20133 and 26276.....
20155	23236	Presser Foot Plate for 20157.....
20156	23236	" " Shank for 20157.....

No.	Plate	Name
20157	23236	Presser Foot (hinged) complete, Nos. 228J, 20155, 20156 and 62527.....
20163	23256	Feed Dog, 16 teeth (16 teeth to the inch) for 1/16 in. stitch for 20123, 35540 and 143277.....
20164	23256	Feed Dog, 16 teeth (16 teeth to the inch) for 1/8 in. stitch, for 20123, 52190 and 143278.....
20192XC	23265	Throat Plate for 12436, for 241-2 and 241-3 Machines.....
20343	23236	Presser Foot with guide on bottom to the right of needle hole.....
20356XC	23266	Throat Plate (large needle hole) for 121446.....
20357XC	-----	Throat Plate (small needle hole) for 121446 for 241-2 and 241-3 Machines.
20360	23236	Presser Foot Plate for 20361.....
20361	23236	Presser Foot (hinged) plain bottom complete, Nos. 7298, 19335 and 20360.
20458	23225	Presser Foot for 44136 and 44137.....
22436	23248	Feed Lifting Rock Shaft (front) Screw Center Oil Guard Wood Screw Washer for 150842.....
23263	23249	Tape Reel Arm Steady Pin for 121412.....
23273	23244	Lifting Lever Spring for 143115.....
24445	23265	Roller Arm Bracket Spring Stud complete for 19464, Nos. 987E and 19444 to 19446.....
24544	23245	Presser Foot Plate for 24983.....
24952	23245	" " Shank for 24953.....
24983	23245	Presser Foot (spring hinged) complete, Nos. 24544, 24982, 26231 and 62527....
25721	23226	Binder Folder for 26250.....
25722	23226	" " Ribbon Tension for 26250.....
25878	23241	Guide.....
25953	23226	Presser Foot for 26250.....
25992	23268	Quilter Guide Holder with two 207F, for 28660.....
26026	23248	Screw Driver (large) Accessories.....
26231	23245	Presser Foot Spring for 24983 and 127234
26250	23226	Binder (English) complete for 1/4 in. to 9/16 in. Binding, Nos. 190D, 207F, 25721, 25722, 25983, 121444, 121445XC and two 7071.....
26276	23236	Presser Foot Hinge Pin for 20134, 44161 and 143168.....
26279	23236	Presser Foot Extension, 1/16 in.....
26280	23236	" " " 1/8 in.....
26281	23236	" " " 1/4 in.....
26282	23236	" " " 3/8 in.....
26283	23236	" " " 1/2 in.....
26485	23248	Screw Driver (small) Accessories.....
26603	23224	Feed Dog, 20 teeth (16 teeth to the inch) for 19336, 26605, 26606, 35063 and 35236.....

No.	Plate	Name
26605XC	23224	Throat Plate, large needle hole, for 19336 and 26603.....
26606XC	-----	Throat Plate, small needle hole, for 19336 and 26603, for 241-2 and 241-3 Machines.....
26795	23228	Corder Cord Guide for 120207.....
26796	23228	" " " Arm for 120207.....
27739	22246	Thread Unwinder Thread Cone (wood) for large cones for 225258.....
28334	23227	Binder Folder for 28776.....
28337	23227	" Ribbon Tension for 28776.....
28627	23255	Hemmer on Shank for 1/8 in. to 5/8 in. hem, for 28628 and 35066.....
28628	23255	Presser Foot for 3/8 in. to 5/8 in. hem, for 28627.....
28659	23268	Quilter Guide for 28660.....
28660	23268	Quilter complete, Nos. 25992 and 28659..
28676	23227	Presser Foot for 28776.....
28775XC	23227	Throat Plate for 28776.....
28776	23227	Binder (English) complete for heavy work, Nos. 193D, 7071, 12370, 28334, 28337, 28676, 28775XC and two 233J..
32572	23241	Tension Releasing Disc for 52397.....
32574	23241	" " Pin for 52397.....
35063	23233	Presser Foot for 26603, 121668 and 121671
35066	23255	" " " below 3/8 in. hem, for 28627.....
35208	23228	Binder on Shank to turn in both edges, for bias or straight binding, for skirts, wrappers, shirt waists, etc., for 52055.....
35236	23263	Hemmer on Shank for 7/16 in. hem, for 26603 and 52055.....
35245	23235	Piping Attachment complete for 52056, for piping house dresses, Nos. 1443J and 120977.....
35510	23260	Tucker Space Guide Base with 35512, 35514 and two 1426E, for 36388.....
35511	23260	Tucker Space Guide Indicator for 36388..
35511	23260	" Tuck Guide Indicator for 36394...
35512	23260	" Space Guide Pin for 35510.....
35513	23260	" " " Stop (left) for 36388
35514	23260	" " " " Guide Pin for 35510.....
35515	23260	Tucker Space Guide Stop (right) for 36388.....
35517	23260	Tucker Tuck Guide Arm for 36394.....
35518	23260	" " " Base for 36394.....
35522	23234	Hemmer Throw-out Arm Pin for 121673 and 121676.....

No.	Plate	Name
35524	23260	Tucker Tuck Guide Frame Spring Washer for 36394.....
35525	23260	Tucker Tuck Guide Plate for 36394.....
35528	23236	Presser Foot (wide) for 36395.....
35540	23256	Hemmer on Shank complete with right hand lower guide for lace for 20123, 20163, 40318 and 143277, Nos. 1443J, 35926, 35927 and two 590J.....
35610	23251	Binder Washer for 121737 and 121890.....
35682	23230	Hemmer (foot) for 1/8 in. hem with guide on bottom to the right of needle hole.....
35710	23230	Hemmer (foot) for 3/32 in. hem with guide on bottom to the right of needle hole.....
35926	23256	Hemmer for 35540.....
35927	23256	" Shank for 35540.....
35997	23230	" (foot) for 3/16 in. hem with guide on bottom to the right of needle hole.....
36072	23230	Hemmer (foot) for 1/4 in. hem with guide on bottom to the right of needle hole.....
36122	23230	Hemmer (foot) for 7/32 in. hem.....
36309	23230	" " " 7/32 in. hem with guide on bottom to the right of needle hole.....
36387	23260	Tucker Space Guide for 36388.....
36388	23260	Tucker Space Guide complete for 36388, Nos. 35510, 35511, 35513, 35515, 36387, 50053W and two each 1657D and 17718.
36389	23260	Tucker Tuck Guide Bracket for 36394.....
36390	23260	" " " " Spring for 36394
36391	23260	" " " " " Plate for 36394.....
36392	23260	Tucker Tuck Guide Frame for 36394.....
36393	23260	" " " " " Spring for 36394
36394	23260	Tucker Tuck Guide complete for 36395, Nos. 9D, 423C, 803C, 1510E, 35511, 35517, 35518, 35524, 35525, 36389 to 36393, 50134E, two each 1115F, 1177J, 1520J, 56814 and three wood screws 1 1/4 in. No. 10.....
36395	23260	Tucker (long arm) complete for 143259, Nos. 35528, 36388, 36394 and two 402D.
36413	23230	Hemmer (foot) plain bottom for 1/16 in. hem.....
36414	23230	Hemmer (foot) plain bottom for 3/32 in. hem.....
36416	23230	Hemmer (foot) plain bottom for 3/16 in. hem.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
36464	23236	Presser Foot Spring Guide for 36465....
36465	23236	" " (right hand spring guide) with 665J and 36464, for 1/32 in. to 5/16 in. Stitching Margin.....
36480	23230	Hemmer (foot) plain bottom for 5/32 in. hem.....
36524	23230	Hemmer (foot) for 5/32 in. hem with guide on bottom to the right of needle hole.....
36574	23224	Presser Foot for 36575.....
36575	23224	" " 36574 with 36576 and two 50202J, for 44252, 44253, 44255 and 44256.....
36576	23224	Presser Foot Finger Guard for 36575.....
36637	23235	Ruffler Frame Spring Plate for 121123...
36638	23235	" Ribbon Guide for 121123.....
36641	23235	" Ruffling Blade Holder Guide for 121123.....
36642	23235	Ruffler Ruffling Blade Holder Guide Rivet for 121123.....
36644	23235	Ruffler Separating Blade for 121501....
36644	23235	" Shirring Blade for 120819.....
36646	23235	" Separating Blade Holder Friction Spring for 121123.....
36647	23235	Ruffler Separating Blade Holder Hinge Stud for 121123.....
36648	23235	Ruffler Separating Blade Holder Stop Stud for 121123.....
36654	23236	Presser Foot for tacking shirt bosoms...
36696	23233	Hemmer Scroll (lower) Spring Lock Pin for 121665 and 121669.....
36714	23236	Presser Foot with 233D, for 36717.....
36715	23236	" " Guide (right) with 36716, for 36717.....
36716	23236	Presser Foot Guide Stud for 36715.....
36717	23236	Presser Foot complete with Adjustable Guide (right) Nos. 36714 and 36715..
36773	23236	Presser Foot for braiding.....
36819	23227	Finger Guard Friction Washer for 121327.
36820	23227	" " Holder with 196J, for 121327
39026	23234	Hemmer Hinge Screw Washer for 121679....
40264	23245	Rotating Hook Bobbin (6).....
40274	23245	" " Section for 143141 and 143142.....
40282	23259	Machine Base and Oil Reservoir Frame Bolt Nut Washer for 143259 (4).....
40315	23236	Presser Foot for long stitch for general work.....
40316	23256	Presser Foot Plate for 40318.....
40317	23256	" " Shank for 40318.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
40318	23256	Presser Foot (hinged) complete for lace running, for 35540, Nos. 40316, 40317 and 62527.....
40322	23236	Presser Foot (narrow).....
40392	23245	Rotating Hook Bobbin Case Latch for 40393.....
40393	23245	Rotating Hook Bobbin Case Hinge for 52237, Nos. 2974, 40392 and 125320..
40394	23245	Rotating Hook Bobbin Case Tension Spring for 52236.....
41564	23248	Machine Rest Pin (wood) Accessories...
43525	23249	Binder Steady Pin for 121398 and 121870.
43944	23241	Tension Releasing Lever for 241-1 and 241-2 Machines.....
44136	23225	Feed Dog, 15 teeth (16 teeth to the inch) for 12142, 20458 and 44137.....
44137XC	23225	Throat Plate for 12142, 20458 and 44136.
44158	23266	Feed Dog, 15 teeth (14 teeth to the inch) for 44161 and 44162.....
44159	23266	Presser Foot Plate for 44161.....
44160	23266	" " Shank for 44161.....
44161	23266	Presser Foot (hinged) complete for 44158 and 44162, Nos. 27276, 44159 and 44160
44162XC	23266	Throat Plate for 44158 and 44161.....
44252	23224	Feed Dog, 12 teeth (12 teeth to the inch) for 36575, 44255 and 44256.....
44253	23224	Feed Dog, 16 teeth (16 teeth to the inch) for 36575, 44255 and 44256.....
44255XC	-----	Throat Plate, small needle hole, for 36575, 44252 and 44253, for 241-2 and 241-3 Machines.....
44256XC	23224	Throat Plate, large needle hole, for 36575, 44252 and 44253.....
49109	23244	Feed Bar Body Screw Washer for 143187
50053W	23260	Tucker Space Guide Thumb Screw for 36388
50117J	23241	Face Plate Thread Guard (lower) Screw for 143231.....
50117J	23241	Face Plate Thread Guard (upper) Screw for 143231.....
50117E	23241	Feed Dog Screw (2).....
50123E	23237	Oil Pump (centrifugal) Impeller Locking Screw.....
50134E	23260	Tucker Tuck Guide Base Screw Stud for 36394.....
50190W	23241	Guide Thumb Screw.....
50191C	23244	Feed Lifting Rock Shaft Screw Center for 52097 (2).....
50191C	23244	Feed Rock Shaft Screw Center (left) for 52097.....
50202J	23224	Presser Foot Finger Guard Screw for 36575 (2).....

No.	Plate	Name
50257J	23212	Oil Flow Window Cap Screw (4).....
50302J	23227	Finger Guard Holder Set Screw for 120858
50304C	23241	Tension Stud for 52098.....
50305C	23241	" " Set Screw for 52083.....
50316J	23227	Finger Guard Screw for 121327.....
50374E	23269	Machine and Machine Base and Oil Reser- voir Screw Hole Plug Screw, obsolete, use 140343E.....
50429C	23244	Rotating Hook Shaft Oil Sling Set Screw for 143133 (2).....
50441E	23237	Stitch Regulator Locking Slide Spring Screw for 143134.....
50579J	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder Screw for 143041.....
50617R	23237	Stitch Regulator Plunger Hole Plug Screw
50741E	23258	Machine and Machine Base and Oil Reser- voir Screw (for shipping purposes)..
51078R	23258	Machine Base and Oil Reservoir Bolt with 51581R (2).....
51088R	23259	Machine Base and Oil Reservoir Frame Bolt with 51581R, for 143259 (4)....
51097J	23249	Binder Thumb Screw for 121168 and 121871
51097J	23249	Tape Reel Arm Thumb Screw for 121168 and 121871.....
51219F	23235	Ruffler Driving Lever Hinge Screw for 121123.....
51220C	23244	Feed Bar Adjusting Screw for 143185.....
51221F	23235	Ruffler Ruffling Blade Holder Hinge Screw for 121123.....
51229J	23247	Needle Bar Thread Guard Screw for 127244 and 127283.....
51272C	23235	Ruffler Roller Stud and Needle Clamping Screw for 121451.....
51369R	23240	Arm Top Cover Screw (2).....
51369E	23212	Oil Lead Screw.....
51371K	23235	Ruffler Driving Lever Adjusting Thumb Screw (lower) for 121121.....
51460F	23246	Needle Clamp Screw for 52307.....
51581R	23258	Machine Base and Oil Reservoir Bolt Nut for 51078R and 140292R (3).....
51581R	23259	Machine Base and Oil Reservoir Frame Bolt Nut for 51088R (4).....
51649J	23270	Knee Lifter Rock Shaft Crank Adjusting Screw Lock Nut for 143282.....
51701C	23244	Rotating Hook Oil Flow Regulating Screw Body Lock Nut for 143183.....
51901	23265	Roller, 7/8 in. diam., 1/8 in. face (fine) ball bearing complete for 62861, Nos. 1528J, 201699F, 350104F and twenty eight 206417.....
52016	23245	Presser Bar Lifter for 241-1 and 241-2 Machines.....

No.	Plate	Name
52018	23244	Rotating Hook Bobbin Case Holder Posi- tion Bracket.....
52023	23245	Thread Take-up Lever Hinge Stud for 143099.....
52031	23241	Feed Dog, 19 teeth (22 teeth to the inch) for 24983, 52032, 52033, 121660, 121798, 121801 to 121804 and 121848.....
52032XC	23264	Throat Plate (large needle hole) for 24983, 52031, 121798, 121801 to 121804 and 121848.....
52033XC	23241	Throat Plate (small needle hole) for 24983 and 52031, for 241-1 Machine..
52055	23228	Presser Foot for 35208 and 35236.....
52056	23235	" " for 35245.....
52063	23241	Thread Take-up Spring Regulator with 50305C, for 52397.....
52097	-----	Feed Lifting Rock Shaft Screw Center 50191C with 1513J (2).....
52097	-----	Feed Rock Shaft Screw Center (left) 50191C with 1513J.....
52098	-----	Tension Stud 50304C with 1560C, for 52397.....
52130	23245	Thread Take-up Lever Thread Eyelet Bush- ing for 143152 and 143153.....
52155	23245	Needle Bar (hollow) with 857C, for 241-1 Machine.....
52171	23245	Needle Bar Bushing (lower) Thread Guide.
52188	23262	Presser Foot (solid) for cuff work for 20123 and 52190.....
52189	23256	Presser Foot (solid) for 20123 and 52190 for Collar Work (first stitching)...
52190XC	23256	Throat Plate for 20164, 52188 and 52189, for 241-1 Machine.....
52235	23245	Rotating Hook Bobbin Case for 52236.....
52236	-----	" " " " 52235 with 591F, 1380E and 40394, for 52237.....
52237	23245	Rotating Hook Bobbin Case complete for 143143 and 143253, Nos. 592E, 2975, 40393 and 52236.....
52239	23241	Arm Spool Pin and Thread Eyelet.....
52267	23244	Feed Lifting Rock Shaft Crank Slide Block with Stud for 143041.....
52268	23245	Needle Bar Bushing (lower) for 241-1 Ma- chine.....
52306	23246	Needle Bar Thread Guard for 127116.....
52307	23246	" Clamp with 51460F, for 127116.....
52338	23245	Presser Bar Guide Bracket with 223C and 453C.....
52390	23247	Presser Foot Shank for 127234.....
52394	23241	Thread Take-up Spring for 52397.....

No.	Plate	Name
52397	23241	Tension complete, Nos. 2103, 32572, 32574, 52083, 52098, 52394 and two 2102....
52445	23243	Tension Releasing Lever for 241-3 Machine.....
52454	23241	Thread Retainer.....
52462	23226	Feed Dog, 19 teeth (22 teeth to the inch) for 52463 and 143243.....
52463XC	23226	Throat Plate for 52462.....
52544	23263	Presser Foot Spring for 143168.....
56813	-----	Feed Bar Screw Center 313C with 1519J (2).....
56814	-----	Tucker Tuck Guide Bracket Screw Center 307C with 1513J, for 36394 (2).....
62527	23245	Presser Foot Hinge Pin for 20157, 24983, 40312 and 127234.....
62619	23254	Face Plate Thread Lubricator Oil Pad (felt) for 143273.....
62827	23254	Face Plate Thread Lubricator Oil Wick for 143273.....
62855	23265	Roller Arm for 62861.....
62861	23265	Roller Presser (ball bearing) complete, 7/8 in. fine roller, with roller set 1/8 in. beyond center of needle for leather work for 19464, for 241-2 and 241-3 Machines, Nos. 51901 and 62855.....
64519	23240	Arm Top Cover Stitch Regulator Plunger Spring for 143204 and 143206.....
120143	23261	Presser Foot Plate for 120144.....
120144	23261	Presser Foot (hinged) complete for 121653, Nos. 7298, 19335 and 120143.
120206	23228	Corder Cord Guide Bed with 457C, for 120207.....
120207	23228	Corder (adjustable) complete for 120208, for short turns on cushions, Nos. 190D, 1944D, 26795, 26796 and 120206
120208	23228	Presser Foot (grooved) for 120207.....
120367	23255	Hemmer on Shank for handkerchief work...
120479	23268	Quilter Guide (left) for 120485.....
120480	23268	" " (right) for 120485.....
120481	23268	" " Bracket for 120482.....
120482	-----	" " " 120481 with 120483 and two 209C, for 120485.....
120483	23268	Quilter Guide Disengaging Sleeve for 120482.....
120484	23268	Quilter Guide Disengaging Sleeve Spring for 120485.....

No.	Plate	Name
120485	23268	Quilter complete, Nos. 602D, 120479, 120480, 120482 and 120484.....
120536	23249	Tape Reel Disc with 120538 and 120539, for 121168, 121737, 121371 and 121890.....
120537	23249	Tape Reel Disc Pin for 121412.....
120538	23249	Tape Reel Disc Stud (wood) for 120536...
120539	23249	" " " Sleeve (brass) for 120536.....
120740	23251	Tape Reel Pin for 121737 and 121890.....
120803	23230	Hemmer (foot) for 1/8 in. hem.....
120804	23230	" " for 5/32 in. hem.....
120805	23230	" " for 3/16 in. hem.....
120806	23230	" " for 1/4 in. hem.....
120807	23230	" " for 5/16 in. hem.....
120812	23235	Ruffler Driving Lever Bushing for 121123
120813	23235	" " " Friction Washer for 121123.....
120818	23235	Ruffler Shirring Blade Holder for 120819
120819	23235	" " " 120818 with 36644 and two 120829, for 121451....
120828	23236	Presser Foot (single toe) for gathering for fine work.....
120829	23235	Ruffler Ruffling Blade Rivet for 121120 (2).....
120829	23235	Ruffler Separating Blade Rivet for 121501 (2).....
120829	23235	Ruffler Shirring Blade Rivet for 120819 (2).....
120830	23235	Ruffler Separating Blade Holder for 121501.....
120837	23230	Hemmer (foot) plain bottom for 1/8 in. hem slotted for lace.....
120858	23227	Finger Guard Holder with 50302J, for 121562.....
120898	23230	Hemmer (foot) for 1/16 in. to 1/8 in. hem for China silk, etc.....
120911	23230	Hemmer (foot) with shell hemmer for 5/32 in. to 1/4 in. hem for China silk, etc.....
120936	23230	Hemmer (foot) for 3/32 in. hem.....
120977	23235	Piping Attachment for 35245.....
120991	23255	Hemmer on Shank for 1/16 in. to 1/4 in. hem.....
121116	23235	Ruffler Driving Lever for 121123.....
121117	23235	" Frame for 121123.....
121118	23235	" Ruffling Blade for 121120.....
121119	23235	" " " Holder for 121120
121120	-----	" " " 121119 with 121118 and two 120829, for 121123...

No.	Plate	Name
121121	23235	Ruffler Ruffling Blade Lever with 560B and 51371K, for 121123.....
121123	23235	Ruffler complete for 121451, Nos. 240B, 1700J, 1772J, 36637, 36638, 36641, 36642, 36646 to 36648, 51219F, 51221F, 120812, 120813, 121116, 121117, 121120, 121121 and 121501.....
121167	23249	Binder Folder on Shank for 121168 and 121871.....
121168	23249	Binder (transverse) on Shank complete for 241-2 and 241-3 Machines, for folded or unfolded Bias Binding, with tape reel, for general work, for 3/4 in., 7/8 in. and 1 in. tape, Nos. 3146, 120536, 121167, 121169, 121397, 121398XC, 121412 and two 51097J.....
121169	23249	Presser Foot for 121168, 121737 and 121871 and 121890.....
121326	23227	Finger Guard for 121327.....
121327	23227	Finger Guard (metal) complete, Nos. 36819, 36820, 50316J and 121326.....
121397	23249	Feed Dog, 18 teeth (16 teeth to the inch) for 121168 and 121871.....
121398XC	23249	Throat Plate with 43525, for 121168.....
121412	23249	Tape Reel Arm with 8879, 23263 and 120537, for 121168 and 121871.....
121444	23226	Feed Dog, 13 teeth (16 teeth to the inch) for 26250.....
121445XC	23226	Throat Plate for 26250.....
121446	23226	Feed Dog, spiked teeth, 13 teeth (10 teeth to the inch) for 20356, 20357 and 121447.....
121447XC	23226	Throat Plate for 121446.....
121451	23235	Ruffler 121123 with 1981, 51272C and 120819.....
121501	-----	Ruffler Separating Blade Holder 120830 with 36644 and two 120829, for 121123.....
121507	23227	Finger Guard for 121562.....
121562	23227	Finger Guard (wire) complete, Nos. 120858, 121507 and two 236J.....
121646	23262	Feed Dog, 12 teeth (16 teeth to the inch) for 121649, for Collar Work (second stitching) for 241-1 Machine.....
121647	23262	Presser Foot with 121648 and two 337J, for 3/16 in., 7/32 in., 1/4 in., 9/32 in. and 5/16 in. Stitching Margin for Collar Work (second stitching).....
121648	23262	Presser Foot Edge Guide for 3/16 in., 7/32 in., 1/4 in., 9/32 in. and 5/16 in. Stitching Margin, for 121647....

No.	Plate	Name
121649XC	23262	Throat Plate for 121646, for Collar Work (second stitching) for 241-1 Machine
121653	23261	Hemmer on Shank for 9/16 in. hem, for 120144.....
121655	23225	Binder on Shank for 121656.....
121656	23225	Presser Foot for 121655.....
121658	23226	Edge Folder with Edge Guide on Shank for 121660.....
121659	23226	Presser Foot Plate for 121660.....
121660	23226	Presser Foot (hinged) complete for 121658, Nos. 7298, 19223 and 121659.
121662	23224	Joining Attachment for 121663.....
121663	23224	Presser Foot for 121662.....
121665	-----	Hemmer Scroll (lower) on Shank with 337B, 36696 and 121667, for 121668..
121666	-----	Hemmer Scroll (upper) for 121668.....
121667	23233	" " (lower) Spring for 121665 and 121669.....
121668	23233	Hemmer on Shank complete for 35063, for 7/8 in. to 2 in. hem, for hemming pillow cases, Nos. 121665 and 121666
121669	-----	Hemmer Scroll (lower) on Shank with 337B, 36696 and 121667, for 121671..
121670	-----	Hemmer Scroll (upper) for 121671.....
121671	23233	Hemmer on Shank complete for 35063, for 2 1/16 in. to 4 in. hem, for hemming pillow cases, Nos. 121669 and 121670
121672	23234	Hemmer on Shank for 121674.....
121673	23234	" Throw-out Arm with 35522, for 121674
121674	23234	Hemmer complete on Throw-out Arm for 1 in. hem, for hemming sheets, for 121679, Nos. 121672, 121673 and two 1499J.....
121675	23234	Hemmer on Shank for 121677.....
121676	23234	" Throw-out Arm with 35522, for 121677
121677	23234	Hemmer complete on Throw-out Arm for 2 in. or 3 in. hem, for hemming sheets, for 121679, Nos. 121675, 121676 and two 1499J.....
121678	23234	Hemmer Tension Spring for 121679.....
121679	-----	Hemmers complete for 1 in., 2 in. and 3 in. hem, for hemming sheets, Nos. 24J, 39026, 121674, 121677 and 121678
121680	23234	Presser Foot for 52031.....
121732	23251	Binder (transverse) for 121737 and 121690.....
121733	23251	Binder Throw-out Arm with 192349, for 121737 and 121690.....
121734	23251	Binder Throw-out Arm Bracket Rivet for 121739 and 121889 (2).....

NUMERICAL LIST OF PARTS

No.	Plate	Name
121735	23251	Binder Releasing Lever for 121737 and 121890.....
121736	23251	Binder Releasing Lever Spring for 121737 and 121890.....
121737	23251	Binder (transverse) with Throw-out Arm complete for 241-2 and 241-3 Machines, for folded or unfolded bias binding with tape reel, for general work, for 3/4 in., 7/8 in. and 1 in. tape, Nos. 724F, 940F, 35610, 120536, 120740, 121169, 121732, 121733, 121735, 121736, 121738, 121739XC and two 1443J
121738	23251	Feed Dog, 17 teeth (16 teeth to the inch) for 121737 and 121890.....
121739XC	23251	Throat Plate with two 121734, for 121737
121741	23248	One Quart Can filled with light grade stainless oil (Accessories).....
121758	23230	Feed Dog, 13 teeth (16 teeth to the inch) for 121759 and 121760.....
121759XC	23230	Throat Plate (large needle hole) for 121758 and 121760.....
121760	23230	Hemmer (foot) for hemming shirts, for 1/8 in. hem, for 121758 and 121759.....
121761	23230	Hemmer (foot) for hemming shirts, for 1/8 in. hem.....
121762	23230	Hemmer (foot) for 5/32 in. hem.....
121763	23236	Presser Foot with hemmer with Yielding Top Scroll.....
121798	23255	Hemmer (foot) for 1/8 in. hem, for hemming shirts, for 52031 and 52032....
121801	23255	Hemmer (foot) for 1/8 in. hem, for hemming shirts, for 52031 and 52032....
121802	23255	Hemmer (foot) for 5/32 in. hem, for hemming shirts, for 52031 and 52032....
121803	23255	Hemmer (foot) wide folder, for 3/16 in. hem, for hemming shirts, for 52031 and 52032.....
121804	23255	Hemmer (foot) narrow folder, for 3/16 in. hem, for hemming shirts, for 52031 and 52032.....
121841	23257	Hemmer on Shank for 3/4 in. to 1 in. hem, for hemming sheets.....
121842	23257	Hemmer on Shank for 2 1/4 in. to 3 in. hem, for hemming sheets.....
121845	23257	Needle Threader complete, Nos. 140157J and three 121846.....
121846	23257	Needle Threader Hook for 121845 (3).....
121848	23257	Hemmer (foot) for 3/32 in. hem, for hemming shirts, for 52031 and 52032.
121870XC	23250	Throat Plate with 43525, for 121871.....

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No.	Plate	Name
121871	23250	Binder (transverse) on Shank complete for 241-1 Machine, for folded or unfolded bias binding (with tape reel) for general work, for 3/4 in., 7/8 in. and 1 in. tape, Nos. 3146, 120536, 121167, 121169, 121397, 121412, 121870XC and two 51097J.....
121888	23257	Hemmer on Shank for 3 1/4 in. to 4 in. hem, for hemming sheets.....
121889XC	23252	Throat Plate with two 121734, for 121890.
121890	23252	Binder (transverse) with Throw-out Arm complete for 241-1 Machine, for folded or unfolded bias binding with tape reel, for general work, for 3/4 in., 7/8 in. and 1 in. tape, Nos. 724F, 940F, 35610, 120536, 120740, 121169, 121732, 121733, 121735, 121736, 121738, 121889XC and two 1443J.....
124371	23254	Face Plate Thread Lubricator Oil Reservoir Rivet Washer (outside) for 143275.....
125320	23245	Rotating Hook Bobbin Case Latch Lever for 40393.....
127087	23242	Feed Dog, 19 teeth (16 teeth to the inch) for 127106 and 127107.....
127088	23246	Needle Ear (hollow) for 127116.....
127102	23245	Rotating Hook Thread Guard for 143140...
127106XC	23242	Throat Plate (large needle hole) for 19336 and 127087.....
127107XC	-----	Throat Plate (small needle hole) for 19336 and 127087, for 241-2 and 241-3 Machines.....
127116	-----	Needle Bar 127088 with 229J, 52306 and 52307, for 241-2 Machine.....
127229	23243	Feed Dog, 17 teeth (14 teeth to the inch) for 127234, 127238 and 127260.....
127233	23247	Presser Foot Plate for 127234.....
127234	23247	Presser Foot (spring hinged) complete for 127229 and 127238, Nos. 26231, 52390, 62527 and 127233.....
127236XC	23243	Throat Plate for 127229, 127234 and 127260.....
127243	23247	Needle Bar (hollow) for 127244.....
127244	-----	" " 127243 with 51229J, 127245 and 127246, for 241-3 Machine.....
127245	23247	Needle Bar Thread Guard for 127244 and 127283.....
127246	23247	Needle Clamp with 140119F, for 127244 and 127283.....
127257	23264	Presser Foot Plate for 127260.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
127258	23264	Presser Foot Shank with 665J, for 127260
127259	23264	" " Thread Cutter for 127260...
127260	23264	Presser Foot (hinged) complete with Thread Cutter for 127229 and 127238, Nos. 239E, 127257 to 127259 and 131256
127282	-----	Needle Bar (hollow) for 127283.....
127283	-----	" " 127282 with 51229J, 127245 and 127246, for size 16x233 needle, for 241-2 and 241-3 Machines.....
129090	23248	Wrench for 51701 (not regularly fur- nished) Accessories.....
131256	23264	Presser Foot Hinge Pin for 127260.....
135167	23259	Tucker Base Block (wood) 6 in. diam., 1 1/2 in. thick, for 143259.....
140050J	23241	Face Plate Screw (upper).....
140050J	23254	" " Thread Lubricator Screw for 143276.....
140061J	23241	Face Plate Screw (lower).....
140119F	23247	Needle Clamp Screw for 127246.....
140157J	23257	" Threader Hook Screw for 121845...
140229E	23237	Bed Leg (front) long, Screw.....
140230C	23237	Feed Lifting Rock Shaft Connecting Rod Hinge Screw.....
140230C	23237	Feed Rock Shaft Connecting Rod Hinge Screw.....
140231C	23245	Needle Bar Connecting Link Cap Screw for 143094 and 143247.....
140232J	23237	Oil Wick Holder Screw.....
140255E	23269	Arm Screw (back) obsolete, use 140315E..
140256C	23237	Feed Eccentric Stop Screw (7 stitch)....
140257C	23237	" " " " (5 1/2 stitch)
140258C	23237	" " " " (14 stitch)...
140259C	23244	Rotating Hook Shaft Bushing (back) Set Screw.....
140260J	23269	Stitch Indicator Plate Drive Screw, ob- solete.....
140278C	23244	Feed Rock Shaft Screw Center (right) for 143139.....
140292R	23258	Machine Base and Oil Reservoir Bolt (right, front) with 51581R.....
140293E	23269	Machine and Machine Base and Oil Reser- voir Screw (for shipping purposes) obsolete, use 50741E.....
140294R	23258	Machine Base and Oil Reservoir Lag Screw
140296C	23237	Arm Shaft (horizontal) Bushing (center) Set Screw.....
140297C	23237	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw.....
140298C	23237	Arm Shaft (upright) Bushing (lower) Set Screw.....

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No.	Plate	Name
140298C	23237	Arm Shaft (upright) Bushing (upper) Set Screw.....
140315E	23237	Arm Screw Stud (back) (2).....
140316C	23244	Rotating Hook Oil Flow Regulating Screw for 143183.....
140317X	23240	Arm Top Cover Stitch Regulator Plunger Hole Plug Screw for plugging the Plunger hole when the Plunger is re- moved to prevent tampering with the stitch set.....
140323C	23244	Feed Bar Body Screw for 143187.....
140327C	23237	Thread Take-up Crank Clamping Screw for 143237 and 143239.....
140331C	23237	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw.....
140343E	23258	Machine and Machine Base and Oil Reser- voir Screw Hole Plug Screw.....
140346C	23240	Balance Wheel Set Screw for 143265 and 143267 (2).....
140350C	23270	Knee Lifter Rock Shaft Crank Adjusting Screw for 143282.....
140351C	23270	Knee Lifter Rock Shaft Crank Clamping Screw for 143281.....
140351C	23270	Knee Lifter Rock Shaft Knee Arm Hub Clamping Screw for 143284.....
140359E	23237	Arm Shaft (horizontal) Screw Plug (front) for 143233 and 143235.....
*143001	-----	Arm with 15404 and two 143176, obsolete, use 143262.....
143002	23237	Arm Hole Plug (top of arm) for plugging hole used to assemble take-up oil wicks.....
143003	23237	Arm Shaft (horizontal) for 143233 and 143235.....
143008	23237	Arm Shaft (horizontal) Bushing (center)..
143009	23237	" " " Flanged Bushing (front).....
143013	23237	Arm Shaft (upright).....
143014	23237	" " Bevel Gear (lower) right hand spiral with two 1259C....
Note: When ordering No. 143014, Class No. of Machine must be stated.		
143015	23237	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259C, for 143292.....
Note: When ordering No. 143015, Class No. of Machine must be stated.		
143016	23237	Arm Shaft (upright) Bushing (lower)....
143017	23237	" " " (upper).....
143018	23237	" Side Shield.....
143020	23240	" Top Cover Gasket (cork).....
*143023	-----	Bed.....
143024	23237	" Hole Plug.....
143026	23237	" Leg (front) long.....

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No.	Plate	Name
143027	23237	Bed Leg (front) short.....
143030	23244	Feed Bar.....
143031	23244	" " Screw Center Oil Wick for 143033.....
143032	23244	Feed Bar Screw Center Oil Wick Holder for 143033.....
143033	23244	Feed Bar Screw Center Oil Wick Holder 143032 with 143031.....
143036	23237	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear, right hand spiral with 10360, 13750 and 143088, for 143292.....
143037	23244	Feed Lifting Rock Shaft for 143038.....
143038	-----	Feed Lifting Rock Shaft complete for 143220, Nos. 143037 and 143041.....
143039	23244	Feed Lifting Rock Shaft Cap.....
143040	23237	" " " " Connecting Rod for 143292.....
143041	23244	Feed Lifting Rock Shaft Crank with 157J, 50578J, 52267 and 143044, for 143038 and 143270.....
143042	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick for 143044.....
143043	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder for 143044....
143044	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder 143043 with 143042, for 143041.....
143045	23244	Feed Lifting Rock Shaft Screw Center Front Oil Wick for 143053, 143220 and 143271.....
143046	23244	Feed Rock Shaft for 143047.....
143047	-----	Feed Rock Shaft complete for 143221, Nos. 143046 and 143050.....
143048	23244	Feed Rock Shaft Cap.....
143049	23237	" " " Connecting Rod for 143292
143050	23244	" " " Crank with 157J, for 143047
143051	23244	" " " Screw Center Front Oil Wick for 143053 and 143221.....
143052	23244	Feed Rock Shaft Screw Center Front Oil Wick Holder for 143053.....
143053	23244	Feed Rock Shaft Screw Center Front Oil Wick Holder 143052 with 143045 and 143051 (For Agents only).....
143054	23245	Needle Bar Connecting Link for 143055...
143055	-----	" " " " 143054 with 143057, for 143094 and 143247.....
143056	23245	Needle Bar Connecting Link Roller Bear- ing for 143094 and 143247 (18).....
143056	23245	Thread Take-up Lever Roller Bearing for 143092, 143152, 143153 and 143245 (18).....

NUMERICAL LIST OF PARTS

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No.	Plate	Name
143057	23245	Needle Bar Connecting Stud with 207E, for 143055.....
143058	23245	Needle Bar Connecting Stud Slide Block for 143094 and 143247.....
143060	23212	Oil Flow Body.....
143061	23212	" " " Gasket (2).....
143062	23212	" " Window.....
143063	23212	" " " Cap.....
143064	23212	" Pipe for 143067.....
143065	23212	" " Clamping Sleeve for 143067 (2).
143066	23212	" " " Nut for 143067 (2).....
143067	23212	Oil Pipe complete from Oil Pump to Arm Shaft (horizontal) Center Bearing, Nos. 143064 and two each 143065 and 143066.....
143068	23212	Oil Pipe with 143124, for oiling Rotat- ing Hook Shaft Front Bearing.....
143070	23212	Oil Pump (centrifugal) Body with 143110.
143071	23212	" " " " Position Pin (2).....
143072	23212	Oil Pump (centrifugal) Cover.....
143073	23212	" " " Impeller.....
143074	23212	" " " Screen.....
143075	23212	" " " Frame.....
143077	23237	Oil Wick Holder complete for 241-1 Ma- chine, Nos. 143197 and 143200.....
143079	23245	Presser Bar Lifter Hinge Stud.....
143080	23244	Rotating Hook Shaft with 143144, for 143137.....
143081	23244	Rotating Hook Shaft Bevel Gear (left hand spiral) with two 1259C.....
143082	23244	Rotating Hook Shaft Bushing (back).....
143083	23244	" " " (front).....
143084	23269	Stitch Indicator Plate, obsolete.....
143085	23237	" Regulator for 143134.....
143086	23237	" " Locking Slide for 143134
143087	23237	" " " Ratchet Wheel for 143292.....
143088	23237	Stitch Regulator Locking Slide Ratchet Wheel Pin for 143036.....
143089	23237	Stitch Regulator Locking Slide Spring for 143134.....
143092	23245	Thread Take-up complete for 241-1 and 241-2 Machines, Nos. 143094, 143097 to 143099 and eighteen 143056.....
143094	23245	Thread Take-up Crank with 140231C, 143055, 143058 and eighteen 143056, for 143092.....
143096	23245	Thread Take-up Lever Link for 143099....

NUMERICAL LIST OF PARTS

No.	Plate	Name
143097	23245	Thread Take-up Lever Link Hinge Stud for 143092 and 143245.....
143098	23245	Thread Take-up Lever Roller Bearing Retaining Washer for 143092, 143152, 143153 and 143245.....
143099	-----	Thread Take-up Lever complete for 143092 and 143245, Nos. 52023 and 143096....
143101	-----	Machine Base and Oil Reservoir Gasket, obsolete, superseded by 143254, not interchangeable.....
143102	23244	Bell Crank for 143105.....
143103	23244	" " Bracket for 143105.....
143104	23244	" " Hinge Pin for 143105.....
143105	-----	Bell Crank complete for 143115, Nos. 143102 to 143104.....
143107	-----	Lifting Lever, obsolete, use 143242.....
143108	23244	" " Connecting Rod for 143115
143109	23244	" " " Swivel for 143115.....
143110	23214	Rock Shaft for 143114.....
143114	23214	Rock Shaft complete for 143115, Nos. 143110, 143154 and 143156 to 143158.
143115	-----	Knee Lifter complete, Nos. 766E, 802D, 12240, 12241, 23273, 143105, 143108, 143109, 143114, 143179, 143191, 143242 and two each 178R and 1611J.....
143116	23212	Oil Lead.....
143117	23237	Arm Shaft (horizontal) Flanged Bushing (back).....
143121	23269	Face Plate Thread Guard (lower) obsolete, superseded by 143229, not interchangeable.....
143122	23269	Face Plate Thread Guard (upper) obsolete, superseded by 143230, not interchangeable.....
143123	23237	Feed Eccentric with 1375C and two 1036C, for 143292.....
143124	23212	Oil Pipe Clamping Sleeve for 143068.....
143125	23212	" " " Nut.....
143126	23212	" " " Adaptor for 143070.....
143127	23245	Presser Bar Spring.....
143133	23244	Rotating Hook Shaft Oil Sling with two 50429C, for 143137.....
143134	-----	Stitch Regulator 143085 with 50441E, 143086 and 143089, for 143292.....
143135	23241	Thread Guard (side of arm).....
143137	-----	Rotating Hook Shaft 143080 with 143133..
143138	-----	Feed Rock Shaft Screw Center (right) 140278C with 1513J.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
143139	23245	Rotating Hook with three 1253C, for 143140.....
143140	-----	Rotating Hook 143139 with 127102 and four 1053E, for 143141 and 143142...
143141	-----	Rotating Hook 143140 with 40274, 143252 and three 1367E, for 143143.....
143142	-----	Rotating Hook 143140 with 40274 and three 1367E (For Agents only).....
143143	23245	Rotating Hook 143141 with 52237.....
143144	23244	Rotating Hook Shaft Oil Filter complete for 143080, Nos. 143290 and 143291..
143147	23239	Oil Wick Holder complete for 241-3 Machine, Nos. 143197 and 143200.....
143151	23238	Oil Wick Holder complete for 241-2 Machine, Nos. 143197 and 143200.....
143152	-----	Thread Take-up Lever with 52130, 143098 and eighteen 143056, for 241-1 and 241-2 Machines (For Agents only)....
143153	-----	Thread Take-up Lever with 52130, 143098 and eighteen 143056, for 241-3 Machine (For Agents only).....
143154	23214	Rock Shaft Crank with 356C, for 143114..
143155	23214	" " Knee Arm Hub with 356C, for 143156.....
143156	-----	Rock Shaft Knee Arm complete for 143114, Nos. 2767, 6335 and 143155.....
143157	23214	Rock Shaft Spring for 143114.....
143158	23214	" " Stop Dog with 356C, for 143114
143159	-----	Machine Base and Oil Reservoir Gasket, obsolete, superseded by 143255, not interchangeable.....
143162	-----	Arm Spool Pin Seat, obsolete.....
143165	23263	Feed Dog, 18 teeth (14 teeth to the inch) for 143168 and 143169 (for curtain work).....
143166	23263	Presser Foot Plate for 143168.....
143167	23263	" " Shank for 143168.....
143168	23263	Presser Foot (spring hinged) complete for 143165 and 143169, Nos. 26276, 52544, 143166 and 143167.....
143169XC	23263	Throat Plate (large needle hole) for 143165 and 143168 (for curtain work)
143170	23266	Feed Dog, 16 teeth (16 teeth to the inch) for 143171 and 143222.....
143171XC	23266	Throat Plate (large needle hole) for 143170, 143249 and 143250.....
143174	23263	Feed Dog, 17 teeth (14 teeth to the inch) for 143175.....
143175XC	23263	Throat Plate (large needle hole) for 143174.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
143176	-----	Trade Mark Rivet for 143001 and 143262...
143179	23258	Bell Crank Plunger for 143115.....
143181	-----	Bed Leg (back) obsolete, use 143268.....
143182	23244	Rotating Hook Oil Flow Regulating Screw Body for 143183.....
143183	23244	Rotating Hook Oil Flow Regulator com- plete, Nos. 51701C, 140316C and 143082.....
143184	23245	Presser Bar Bushing (lower).....
143185	23244	Feed Bar Body with 51220C, for 143187...
143186	23244	" " Shank for 143187.....
143187	23244	Feed Bar (tilting, adjustable) complete Nos. 49109, 140323C, 143185 and 143186
143190	23244	Lifting Lever Connecting Rod Oil Guard (tubular).....
143191	23244	Lifting Lever Connecting Rod Oil Mist Retaining Disc (felt) for 143115....
143192	23237	Arm Shaft (horizontal) Screw (back) Washer (fibre).....
143195	23245	Needle Bar Bushing (upper).....
143196	23245	" " Oil Wick for 143202.....
143197	23237	Oil Wick for oiling Needle Bar Connect- ing Link, Thread Take-up Lever, Thread Take-up Lever Hinge Bearing and Thread Take-up Lever Link for 143077, 143147 and 143151.....
143200	23237	Oil Wick Oil Leader for 143077, 143147 and 143151.....
143201	23245	Slack Thread Regulator.....
143202	23245	Thread Take-up Lever Oil Guard with 143196.....
143203	23240	Arm Top Cover for 143204.....
143204	23240	Arm Top Cover with Stitch Regulator Plunger complete, Nos. 218J, 64519, 143203 and 143207.....
143205	23240	Arm Top Cover for 143206.....
143206	23240	Arm Top Cover with Stitch Regulator Plunger complete, when a longer spool pin (3 1/2 in. long) is re- quired, Nos. 218J, 64519, 143205, 143207 and 143244.....
143207	23240	Arm Top Cover Stitch Regulator Plunger for 143204 and 143206.....
143220	-----	Feed Lifting Rock Shaft 143038 with 143045 (For Agents only).....
143221	-----	Feed Rock Shaft 143047 with 143051 (For Agents only).....
143222XC	23256	Throat Plate (small needle hole) for 143170, 143249 and 143250, for 241-1 Machine.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
143227	23254	Thread Stabilizer.....
143228	23241	Face Plate for 143231.....
Note: When ordering No. 143228, Class No. of Machine must be stated.		
143229	23241	" " Thread Guard (lower) for 143231
143230	23241	" " " " (upper) for 143231
143231	23241	Face Plate complete, Nos. 143228 to 143230 and two 50117J.....
Note: When ordering No. 143231, Class No. of Machine must be stated.		
143233	-----	Arm Shaft (horizontal) 143003 with 140359E and 143238, for 241-1 Ma- chine (For Agents only).....
143235	-----	Arm Shaft (horizontal) 143003 with 140359E and 143240, for 241-2 and 241-3 Machines (For Agents only)..
143236	23237	Arm Shaft (horizontal) Screw Plug (front) Washer (fibre) for 143238 and 143240.....
143237	23237	Needle Bar Crank with 1036C, 1065C and 140327C, for 143238.....
143238	-----	Needle Bar Crank 143237 with 143236 and 143241, for 143233.....
143239	23238	Needle Bar Crank with 1036C, 1065C and 140327C, for 143240.....
143240	-----	Needle Bar Crank 143239 with 143236 and 143241, for 143235.....
143241	23237	Thread Take-up Crank Wearing Plate for 143238 and 143240.....
143242	23244	Lifting Lever with 448C, for 143115....
143243XC	-----	Throat Plate (small needle hole) for 52462, for 241-2 and 241-3 Machines.
143244	23240	Arm Top Cover Spool Pin with Spool Rest, 3 1/2 in. long, for 143206.....
143245	23247	Thread Take-up complete for 241-3 Ma- chine, Nos. 143097 to 143099, 143247 and eighteen 143056.....
143247	23247	Thread Take-up Crank with 140231C, 143055, 143058 and eighteen 143056, for 143245.....
143248	23258	Machine Base and Oil Reservoir.....
143249	23256	Feed Dog, 18 teeth (18 teeth to the inch) for 143171 and 143222.....
143250	23256	Feed Dog, 20 teeth (20 teeth to the inch) for 143171 and 143222.....
143251	23246	Needle Bar Bushing (lower) for 241-2 and 241-3 Machines.....
143252	23245	Rotating Hook Bobbin Case Holder for 143141 and 143253.....
143253	-----	Rotating Hook Bobbin Case 52237 with 143252.....
143254	23258	Machine Base and Oil Reservoir Gasket (cork) 7/16 in. thick when Machine is set up on a 1 5/8 in. thick Front Plank or 1 1/4 in. thick table.....

No.	Plate	Name
143255	-----	Machine Base and Oil Reservoir Gasket (cork) 9/16 in. thick when Machine is set up on a 1 3/4 in. thick table or Front Plank.....
143256	23271	Machine Base and Oil Reservoir.....
143257	23271	" " " " " " Gasket...
143258	23259	Machine Base and Oil Reservoir Frame with four wood screws 1 1/4 in. No. 12 F.H. and six 143260, for 143259..
143259	-----	Machine Base and Oil Reservoir Frame complete with Long Arm Tucker, Nos. 36395 (with three wood screws 3 in. No. 12 F.H., in place of three wood screws 1 1/4 in. No. 10 F.H.) 135167, 143258 and four each 40282 and 51088R.....
143260	23259	Machine Hinge Connection Plate Rivet for 143258 (6).....
143261	23244	Bed Oil Guard.....
143262	-----	Arm with 15404 and two 143176.....
143263	-----	Bed.....
143264	23254	Face Plate Thread Lubricator Adaptor for 143276.....
143265	23240	Balance Wheel (disc, power) 2 3/16 in. diam. pulley, with two 140346C, for round belt.....
143266	23254	Face Plate Thread Lubricator Oil Pad Holder for 143273.....
143267	23240	Balance Wheel (disc, power) "V" belt groove (outside diam. of belt groove 2.9 in.) with two 140346C, for "V" belt.....
143268	23237	Bed Leg (back).....
143269	23270	Feed Lifting Rock Shaft for 143270.....
143270	-----	Feed Lifting Rock Shaft complete for 143271, Nos. 143041 and 143269.....
143271	-----	Feed Lifting Rock Shaft 143270 with 143045 (For Agents only).....
143273	-----	Face Plate Thread Lubricator Oil Pad Holder 143266 with 62819, 62827 and 143274, for 143275.....
143274	23254	Face Plate Thread Lubricator Oil Pad Re- tainer for 143273.....
143275	23254	Face Plate Thread Lubricator complete for 143276, Nos. 8068, 17622, 124371 and 143273.....
143276	23254	Face Plate Thread Lubricator 143275 with 1549J, 140050J and 143264.....
143277XC	23267	Throat Plate for 20163 and 35540, for 241-2 and 241-3 Machines.....

No.	Plate	Name
143278XC	23267	Throat Plate for 20164, for collar work (first stitching) for 241-2 and 241-3 Machines.....
143281	23270	Knee Lifter Rock Shaft Crank with 140351C and 143282.....
143282	-----	Knee Lifter Rock Shaft Crank Adjusting Screw 140350C with 51649J, for 143281.....
143283	23270	Knee Lifter Rock Shaft Knee Arm.....
143284	23270	Knee Lifter Rock Shaft Knee Arm Hub with 356C and 140351C.....
143286	23270	Knee Lifter Rock Shaft Spring.....
143290	23244	Rotating Hook Shaft Oil Filter Wick for 143144.....
143291	23244	Rotating Hook Shaft Oil Filter Wick Tube for 143144.....
143292	-----	Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143036, 143040, 143049, 143087, 143123, 143134 and 143293.....
143293	-----	Dummy Shaft for 143292.....
143304	-----	Rotating Hook Shaft Oil Filter Wick... Holder.....
143305	-----	Rotating Hook Shaft Oil Filter..... complete, Nos. 143042 and 143304..
150203	22248	Thread Unwinder Spool Rest Cushion (felt) for 225258 (2).....
150842	23248	Feed Lifting Rock Shaft (front) Screw Center Oil Guard with 22436, 7/16 in. No. 2 Shoe Tack and wood screw 1/2 in. No. 7 R.H. Blacked (Accessories).....
192349	23251	Binder Releasing Lever Spring Position Stud for 121733.....
200056E	23253	Bobbin Winder Stop Latch Screw for 259431 and 259462.....
200082D	23253	Bobbin Winder Tension Bracket Screw for 259431 and 259462.....
200113F	23253	Bobbin Winder Brake Clamp Screw for 259431 and 259462.....
200299H	23253	Bobbin Winder Stop Latch Trip Lever Hinge Screw for 259431 and 259462...
200380C	23253	Bobbin Winder Pulley Set Screw for 225368 and 259461.....
200383C	22248	Thread Unwinder Spool Rest Rod Set Screw for 202490.....
201018C	22248	Thread Unwinder Spool Rest Set Screw for 225257.....
201499B	23253	Bobbin Winder Tension Stud for 225461...
201572B	23253	" " " " Thumb Nut for 225462.....
201696J	22248	Thread Unwinder Thread Guide Lock Nut for 225258.....
201699F	23265	Roller Ball Retaining Nut for 51901.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
202277	23253	Bobbin Winder Frame Oil Packing (wick) for 225453.....
202478	23253	Bobbin Winder Stop Latch Trip Lever for 259431 and 259462.....
202490	22248	Thread Unwinder Spool Stand with 200383C, for 225258.....
206417	23265	Roller Ball, 1/16 in. diam., for 51901 (28).....
225257	22248	Thread Unwinder Spool Rest with 201018C, for 225258.....
225258	22248	Thread Unwinder complete for two spools or two large cones of thread, Nos. 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws 7/8 in. No. 12 F.H.
225322	22248	Thread Unwinder Thread Guide Rod Washer for 225324.....
225324	22248	Thread Unwinder Thread Guide Rod with 208E and 225322, for 225258.....
225326	22248	Thread Unwinder Thread Guide Position Cup for 225258.....
225368	23253	Bobbin Winder Pulley with 200380C, for 259431.....
225381	23253	Bobbin Winder Spindle for 259431 and 259462.....
225388	22248	Thread Unwinder Spool Rest Rod for 225258.....
225390	22248	Thread Unwinder Thread Cone Holder, for inverted cones, for 225258.....
225391	22248	Thread Unwinder Thread Guide for 225258 (2).....
225438	23253	Bobbin Winder Frame Oil Well Cap for 225453.....
225444	23253	Bobbin Winder Stop Latch for 259431 and 259462.....
225453	23253	Bobbin Winder Frame with 202277 and 225438, for 259431 and 259462.....
225454	23253	Bobbin Winder Frame Hinge Pin 259431 and 259462.....
225455	23253	Bobbin Winder Frame Spring for 259431 and 259462.....
225456	23253	Bobbin Winder Frame Spring Plunger for 259431 and 259462.....
225458	23253	Bobbin Winder Stop Latch Thumb Lever for 259431 and 259462.....
225459	23253	Bobbin Winder Stop Latch Thumb Lever Hinge Stud for 259431 and 259462....
225459	23253	Bobbin Winder Stop Latch Thumb Lever Joint Stud for 259431 and 259462....
225461	23253	Bobbin Winder Tension Bracket with 201499B, for 225462.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
225462	23253	Bobbin Winder Tension Bracket complete for 259431 and 259462, Nos. 13710, 201572B, 225461 and two 2102.....
228026	23253	Bobbin Winder Tension Bracket Screw Washer for 259431 and 259462.....
259428	23253	Bobbin Winder Brake (leather) for 259431 and 259462.....
259429	23253	Bobbin Winder Brake Clamp for 259431 and 259462.....
259430	23253	Bobbin Winder and Tension Bracket Base for 259431 and 259462.....
259431	23253	Bobbin Winder (universal) complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in. No. 12 R.H.B.
259461	23253	Bobbin Winder Pulley with 200380C, for 259462.....
259462	23253	Bobbin Winder (swinging automatic, right hand) complete for power table, for "V" Belt Drive, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, 259461, two each 225459 and wood screws 3/4 in. No. 12 R.H.....
350104F	23265	Roller Screw for 51901.....
701348	23258	Machine Base and Oil Reservoir Bolt Nut Lock Washer (3).....
701872	23237	Stitch Regulator Plunger Hole Plug Screw Washer.....

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A-Hardened, Polished, Nickel Plated and Buffed
- A.A-Buffed and Chromium Plated
- A.B-Hardened, Polished, Buffed and Chromium Plated
- A.C-Brown Baking Enamel Finish
- A.D-Gray Baking Enamel Finish
- A.E-Hardened, Bright Rumbled and Nickel Plated
- A.F-Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- B-Polished, Nickel Plated and Buffed
- C-Hardened Only
- C.F-Hardened and Merlized
- D-Polished Only
- E-Soft, Not Polished
- F-Hardened and Polished
- F.J-Hardened, Polished and Nickel Plated
- G-Bright Rumbled and Nickel Plated
- H-Blue
- J-Nickel Plated Only
- K-Hardened and Nickel Plated
- L-Brass Plated
- M-Oxidized
- N-Japanned, Dull
- P-Japanned, Bright
- P.F-Wrinkle Finish
- R-Merlized
- S-Cadmium Plated
- T-Copper Plated
- T.A-Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B-Copper and Nickel Plated and Polished
- T.C-Copper and Nickel Plated Only
- T.K-Hardened, Copper and Nickel Plated
- T.L-Copper and Brass Plated
- T.M-Copper Plated and Oxidized
- U-Zinc Plated
- V-Silver Plated
- W-Polished and Nickel Plated
- X-Black Oxide, for Iron and Steel
- X.O-Hardened and Black Oxide, for Iron or Steel
- Y-Black Nickel Plated Only
- Z-Chromium Plated
- Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B-Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C-Hardened and Chromium Plated
- Z.D-Polished and Chromium Plated
- Z.E-Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J-Nickel and Chromium Plated
- Z.L-Copper and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

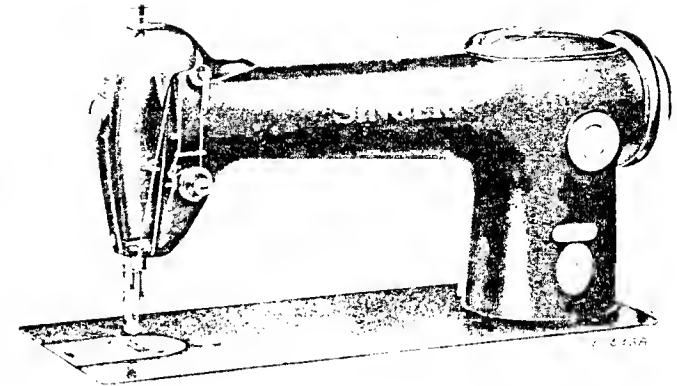
In this series:

- 1 to 1800, 50001 to 51500 and 140001 to 142000 are Sewer Numbers
- 1801 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 241-I

For Sewing Light and Medium Weight Fabrics. High Speed, Single Needle, Lock Stitch, Drop Feed Machine. Balanced Rotating Hook, Automatically Lubricated. Needle Bar Stroke $1 \frac{9}{64}$ inch. Presser Bar Lift $\frac{9}{32}$ inch. Maximum length of stitch 7 to the inch. Centrifugal Pump which delivers oil under pressure to all principal bearings. Provision is also made to automatically lubricate all other bearings in the machine. Front, Intermediate and Rear Plain Bearings. Machine Base, which is fastened under the table. This Base also acts as the oil reservoir. Knee Lifter mechanism is integral with the Machine Base. Speed up to 5000 R. P. M. according to the material being stitched.

No.	Plate	Name
*142062	-----	Arm with 15404 and two 143176.....
Note: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.		
16532	23237	Arm Dowel Pin (2).....
143002	23237	* Hole Plug (top of arm) for plugging hole used to assemble take-up oil wicks.....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
868E	23237	Arm Screw (front) (2).....
140315E	23237	" " Stud (back) (2).....
143003	23237	" Shaft (horizontal).....
143233	-----	" " " 143003 with 140359E and 143238 (For Agents only).....
143008	23237	Arm Shaft (horizontal) Bushing (center).....
140296C	23237	" " " " " Set Screw.....
143117	23237	Arm Shaft (horizontal) Flanged Bushing (back).....
140297C	23237	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw.....
143009	23237	Arm Shaft (horizontal) Flanged Bushing (front).....
140331C	23237	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw.....
144D	23237	Arm Shaft (horizontal) Screw (back).....
143192	23237	" " " " " Washer (fibre).....
140359E	23237	Arm Shaft (horizontal) Screw Plug (front).....
143236	23237	Arm Shaft (horizontal) Screw Plug (front) Washer (fibre).....
143013	23237	Arm Shaft (upright).....
143014	23237	" " " Bevel Gear (lower) right hand spiral with two 1259C....
Note: When ordering No. 143014, Class No. of Machine must be stated.		
1259C	23237	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2).....
143015	23237	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259C....
Note: When ordering No. 143015 Class No. of Machine must be stated.		
1259C	23237	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2).....
143016	23237	Arm Shaft (upright) Bushing (lower).....
140298C	23237	" " " " " Set Screw.....
143017	23237	Arm Shaft (upright) Bushing (upper).....
140298C	23237	" " " " " Set Screw.....
143018	23237	Arm Side Shield.....
219J	23237	" " " Screw.....
52239	23241	" Spool Pin and Thread Eyelet.....
6879	23241	" " " Washer (cloth).....
143203	23240	" Top Cover for 143204.....
143205	23240	" " " " 143205.....
143204	23240	Arm Top Cover with Stitch Regulator Plunger complete, Nos. 218J, 64519, 143203 and 143207.....

No.	Plate	Name
143206	23240	Arm Top Cover with Stitch Regulator Plunger complete, when a longer spool pin (3 1/2 in. long) is re- quired, Nos. 218J, 64519, 143205, 143207 and 143244.....
Note: No. 143204 is regularly furnished with this Machine.		
143020	23240	Arm Top Cover Gasket (cork).....
51369R	23240	" " " Screw (2).....
143244	23240	" " " Spool Pin with Spool Rest, 3 1/2 in. long.....
143207	23240	Arm Top Cover Stitch Regulator Plunger..
140317X	23240	" " " " " "
Hole Plug Screw for plugging the Plunger hole when the Plunger is re- moved to prevent tampering with the stitch set.....		
64519	23240	Arm Top Cover Stitch Regulator Plunger Spring.....
218J	23240	Arm Top Cover Stitch Regulator Plunger Stop Screw.....
143265	23240	Balance Wheel (disc, power) 2 3/16 in. diam. pulley, with two 140346C, for round belt.....
143267	23240	Balance Wheel (disc, power) "V" belt groove (outside diam. of belt groove 2.9 in.) with two 140346C, for "V" belt.....
Note: Balance Wheel No. 143265 is regularly fur- nished with this Machine.		
140346C	23240	Balance Wheel Set Screw (2).....
*140323	-----	Bed.....
Note: Due to the accuracy required for gear align- ment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed as- sembled.		
143024	23237	Bed Hole Plug.....
143266	23237	" Leg (back).....
1518J	23237	" " " Nut (2).....
143026	23237	" " (front) long.....
140229E	23237	" " " Screw.....
143027	23237	" " " short.....
143261	23244	" Oil Guard.....
12431X	23241	" Slide.....
4307	23241	" " Spring.....
725X	23241	" " " Screw (2).....
12432	23241	Bed Slide complete, Nos. 4307, 12431X and two 725X.....
143292	-----	Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143036, 143040, 143049, 143087, 143123, 143134 and 143293.....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
143293	-----	Dummy Shaft for 143292.....
143228	23241	Face Plate.....
Note: When ordering No. 143228, Class No. of Machine must be stated.		
143229	23241	" " Thread Guard (lower).....
50117J	23241	" " " " " Screw...
143230	23241	" " " " (upper).....
50117J	23241	" " " " " Screw...
143231	23241	Face Plate complete, Nos. 143228 to 143230 and two 50117J.....
Note: When ordering No. 143231, Class No. of Machine must be stated.		
140061J	23241	Face Plate Screw (lower).....
140050J	23241	" " " (upper).....
143030	23244	Feed Bar.....
313C	23244	" " Screw Center (2).....
56813	-----	" " " " 313C with 1519J (2).....
1519J	23244	Feed Bar Screw Center Nut (2).....
143031	23244	" " " " Oil Wick.....
143032	23244	" " " " " Holder...
143033	23244	" " " " " " "
228E	23244	143032 with 143031.....
51220C	23244	Feed Bar Screw Center Oil Wick Holder Screw (2).....
143185	23244	Feed Bar Adjusting Screw.....
140323C	23244	" " Body with 51220C.....
49109	23244	" " " Screw.....
143186	23244	" " " Washer.....
143187	23244	" " Shank.....
Note: Feed Bar No. 143030 is regularly furnished with this Machine.		
52031	23241	Feed Dog, 19 teeth (22 teeth to the inch) for 52032 and 52033.....
50117E	23241	Feed Dog Screw (2).....
143123	23237	" Eccentric with 1375C and two 1036C.
1375C	23237	" " Body Position Screw.....
1036C	23237	" " " Set Screw (2).....
140256C	23237	" " Stop Screw (7 stitch)....
Note: No. 140256C is regularly furnished with this Machine.		
140257C	23237	Feed Eccentric Stop Screw (5 1/2 stitch) (14 stitch)...
140258C	23237	" " " " " (14 stitch)...
143036	23237	" Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear, right hand spiral with 1036C, 1375C and 143088.
1375C	23237	Feed Lifting Eccentric Position Screw...
1036C	23237	" " " Set Screw.....
143037	23244	" " Rock Shaft.....
143038	-----	Feed Lifting Rock Shaft complete, Nos. 143037 and 143041.....
143220	-----	Feed Lifting Rock Shaft 143038 with 143045 (For Agents only).....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
143039	23244	Feed Lifting Rock Shaft Cap.....
223E	23244	" " " " " Screw (2)...
143040	23237	" " " " " Connecting Rod..
140230C	23237	" " " " " " "
1518J	23237	Hinge Screw.....
143041	23244	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut.....
157J	23244	Feed Lifting Rock Shaft Crank with 157J, 50579J, 52267 and 143044.....
52267	23244	Feed Lifting Rock Shaft Crank Clamping Screw.....
143042	23244	Feed Lifting Rock Shaft Crank Slide Block with Stud.....
143043	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick.....
143044	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder.....
50579J	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder 143043 with 143042.....
50191C	23244	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder Screw.....
52097	-----	Feed Lifting Rock Shaft Screw Center (2) " " " " " "
143045	23244	50191C with 1513J (2).....
1513J	23244	Feed Lifting Rock Shaft Screw Center Front Oil Wick.....
143046	23244	Feed Lifting Rock Shaft Screw Center Nut (2).....
143047	-----	Feed Rock Shaft.....
143221	-----	Feed Rock Shaft complete, Nos. 143046 and 143050.....
143048	23244	Feed Rock Shaft 143047 with 143051 (For Agents only).....
223E	23244	Feed Rock Shaft Cap.....
143049	23237	" " " " " Screw (2).....
140230C	23237	" " " " " Connecting Rod.....
1518J	23237	" " " " " Hinge Screw.....
143050	23244	Feed Rock Shaft Connecting Rod Hinge Screw Nut.....
157J	23244	Feed Rock Shaft Crank with 157J.....
50191C	23244	" " " " " Clamping Screw...
52097	-----	" " " " " Screw Center (left)....
140278C	23244	" " " " " " 50191C with 1513J.....
143138	-----	Feed Rock Shaft Screw Center (right)....
143051	23244	140278C with 1513J.....
		Feed Rock Shaft Screw Center Front Oil Wick.....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
143052	23244	Feed Rock Shaft Screw Center Front Oil Wick Holder.....
143053	23244	Feed Rock Shaft Screw Center Front Oil Wick Holder 143052 with 143045 and 143051 (For Agents only).....
197E	23244	Feed Rock Shaft Screw Center Front Oil Wick Holder Screw.....
1513J	23244	Feed Rock Shaft Screw Center Nut (2)....
25878	23241	Guide.....
50190W	23241	" Thumb Screw.....
52155	23245	Needle Bar (hollow) with 857C.....
52268	23245	" " Bushing (lower).....
1133E	23245	" " " Set Screw....
52171	23245	" " " Thread Guide.....
143195	23245	" " " (upper).....
1133E	23245	" " " Set Screw....
143054	23245	" " Connecting Link.....
143055	-----	" " " 143054 with 143057.....
140231C	23245	Needle Bar Connecting Link Cap Screw....
143056	23245	" " " Roller Bearing (18).....
143057	23245	Needle Bar Connecting Stud with 207E....
207E	23245	" " " Clamping Screw.....
143058	23245	" " " Slide Block... ..
143237	23237	" " Crank with 1036C, 1065C and 140327C.....
143238	-----	Needle Bar Crank 143237 with 143236 and 143241.....
1065C	23237	Needle Bar Crank Position Screw.....
143196	23245	" " Oil Wick.....
857C	23245	" Set Screw.....
143060	23212	Oil Flow Body.....
143061	23212	" " Gasket (2).....
143062	23212	" " Window.....
143063	23212	" " Cap.....
50257J	23212	" " " Screw (4).....
143116	23212	" Lead.....
51369E	23212	" " Screw.....
143064	23212	" Pipe for 143067.....
143065	23212	" " Clamping Sleeve (2).....
143066	23212	" " " Nut (2).....
143067	23212	Oil Pipe complete from Oil Pump to Arm Shaft (horizontal) Center Bearing, Nos. 143064 and two each 143065 and 143066.....
143068	23212	Oil Pipe with 143124, for oiling Rotating Hook Shaft Front Bearing.....
143124	23212	Oil Pipe Clamping Sleeve.....
143125	23212	" " " Nut.....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
143126	23212	Oil Pipe Clamping Sleeve Nut Adaptor....
143070	23212	" Pump (centrifugal) Body with 143126.
143071	23212	" " " Position Pin (2).....
157E	23212	Oil Pump (centrifugal) Body Screw (3)....
143072	23212	" " " Cover.....
143073	23212	" " " Impeller.....
50123E	23237	" " " Locking Screw.....
143074	23212	Oil Pump (centrifugal) Screen.....
143075	23212	" " " Frame.....
159E	23212	" " " Screw (4).....
143197	23237	Oil Wick for oiling Needle Bar Connecting Link, Thread Take-up Lever, Thread Take-up Lever Hinge Bearing and Thread Take-up Lever Link.....
143077	23237	Oil Wick Holder complete, Nos. 143197 and 143200.....
140232J	23237	Oil Wick Holder Screw.....
143200	23237	" " Oil Leader.....
12391	23245	Presser Bar (hollow).....
143184	23245	" " Bushing (lower).....
1133E	23245	" " " Set Screw....
52338	23245	" " Guide Bracket with 223C and 453C.....
4 3C	23245	Presser Bar Guide Bracket Set Screw....
52016	23245	" " " Lifter.....
143079	23245	" " " Hinge Stud.....
448C	23245	" " " Set Screw.....
12327	23245	" " Lifting and Releasing Lever Bracket.....
143127	23245	Presser Bar Spring.....
11170	23245	" " " Washer.....
62527	23245	" " Foot Hinge Pin.....
24544	23245	" " Plate.....
24982	23245	" " Shank.....
26231	23245	" " Spring.....
24983	23245	Presser Foot (spring hinged) complete, Nos. 24544, 24982, 26231 and 62527..
176J	23245	Presser Foot Screw.....
688W	23245	Pressure Regulating Thumb Screw.....
143139	23245	Rotating Hook with three 1253C.....
143140	-----	" " 143139 with 127102 and four 1053E.....
143141	-----	Rotating Hook 143140 with 40274, 143252 and three 1367E.....
143142	-----	Rotating Hook 143140 with 40274 and three 1367E (For Agents only).....
143143	23245	Rotating Hook 143141 with 52237.....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
40264	23245	Rotating Hook Bobbin (6).....
52235	23245	" " " Case.....
52236	-----	" " " " 52235 with 591F, 1380E and 40394.....
40392	23245	Rotating Hook Bobbin Case Latch.....
125320	23245	" " " " " Lever..
2974	23245	" " " " " " "
		Fulcrum Pin.....
2975	23245	Rotating Hook Bobbin Case Latch Spring..
592E	23245	" " " " " Stop
		Screw.....
40393	23245	Rotating Hook Bobbin Case Hinge, Nos. 2974, 40392 and 125320.....
591F	23245	Rotating Hook Bobbin Case Tension Regu- lating Screw.....
40394	23245	Rotating Hook Bobbin Case Tension Spring
1380E	23245	" " " " " " "
		Screw.....
52237	23245	Rotating Hook Bobbin Case complete, Nos. 592E, 2975, 40393 and 52236.....
143253	-----	Rotating Hook Bobbin Case 52237 with 143252.....
143252	23245	Rotating Hook Bobbin Case Holder.....
52018	23244	" " " " " " Position
		Bracket.....
704J	23244	Rotating Hook Bobbin Case Holder Posi- tion Bracket Screw.....
140316C	23244	Rotating Hook Oil Flow Regulating Screw.
143182	23244	" " " " " " "
		Body.....
51701C	23244	Rotating Hook Oil Flow Regulating Screw
		Body Lock Nut.....
143183	23244	Rotating Hook Oil Flow Regulator com- plete, Nos. 51701C, 140316C and 143182
40274	23245	Rotating Hook Section.....
1367E	23245	" " " " " Screw (3).....
1253C	23245	" " " " " Set Screw (3).....
143050	23244	" " " " " Shaft with 143144.....
143137	-----	" " " " " 143080 with 143133..
143081	23244	" " " " " Bevel Gear (left hand spiral) with two 1259C.....
1259C	23244	Rotating Hook Shaft Bevel Gear Set Screw (2).....
143052	23244	Rotating Hook Shaft Bushing (back).....
140359C	23244	" " " " " " Set
		Screw.....
143083	23244	Rotating Hook Shaft Bushing (front).....
1259C	23244	" " " " " " Set
		Screw.....
143042	-----	Rotating Hook Shaft Oil Filter Wick...
143304	-----	" " " " " " "
		Holder.....
143305	-----	Rotating Hook Shaft Oil Filter complete Nos. 143042 and 143304.....

PARTS FOR MACHINE No. 241-I

No.	Plate	Name
143133	23244	Rotating Hook Shaft Oil Sling with two 50429C.....
50429C	23244	Rotating Hook Shaft Oil Sling Set Screw (2).....
127102	23245	Rotating Hook Thread Guard.....
1053E	23245	" " " " " Screw (4)....
143201	23245	Slack Thread Regulator.....
223C	23245	" " " " " Set Screw.....
143035	23237	Stitch Regulator.....
143134	-----	" " " 143085 with 50441E, 143086 and 143089.....
143086	23237	Stitch Regulator Locking Slide.....
143087	23237	" " " " " Ratchet
		Wheel.....
143088	23237	Stitch Regulator Locking Slide Ratchet Wheel Pin.....
143089	23237	Stitch Regulator Locking Slide Spring...
50441E	23237	" " " " " " Screw
50617R	23237	" " " " " Plunger Hole Plug Screw
701872	23237	" " " " " " "
		Washer.....
217E	23237	Stitch Regulator Plunger Spring Screw Hole Plug Screw.....
2102	23241	Tension Disc (2).....
1560C	23241	" " " " " Regulating Thumb Nut.....
32572	23241	" " " " " Releasing Disc.....
43944	23241	" " " " " Lever.....
12398	23241	" " " " " Hinge Pin.....
12329	23241	" " " " " Spring.....
32574	23241	" " " " " Pin.....
2103	23241	" " " " " Spring.....
50304C	23241	" " " " " Stud.....
52098	-----	" " " 50304C with 1560C.....
50305C	23241	" " " " " Set Screw.....
52397	23241	Tension complete, Nos. 2103, 32572, 32574, 52083, 52098, 52394 and two 2102....
143135	23241	Thread Guard (side of arm).....
52454	23241	" " " " " Retainer.....
624C	23241	" " " " " Set Screw.....
143092	23245	Thread Take-up complete, Nos. 143094, 143097 to 143099 and eighteen 143056..
143094	23245	Thread Take-up Crank with 140231C, 143055, 143056 and eighteen 143056..
14327C	23237	Thread Take-up Crank Clamping Screw....
1036C	23237	" " " " " Set Screw.....
143241	23237	" " " " " Wearing Plate.....
143152	-----	" " " " " Lever with 52130; 143098 and eighteen 143056 (For Agents only).....
52023	23245	Thread Take-up Lever Hinge Stud.....
143006	23245	" " " " " Link.....

No.	Plate	Name
143097	23245	Thread Take-up Lever Link Hinge Stud....
435C	23245	" " " " " " " Set
		Screw.....
143202	23245	Thread Take-up Lever Oil Guard with
		143196.....
217E	23245	Thread Take-up Lever Oil Guard Screw....
143056	23245	" " " Roller Bearing (18)
143098	23245	" " " " " Re-
		taining Washer.....
52130	23245	Thread Take-up Lever Thread Eyelet Bush-
		ing.....
143099	-----	Thread Take-up Lever complete, Nos.
		52023 and 143096.....
52394	23241	Thread Take-up Spring.....
52083	23241	" " " Regulator with
		50305C.....
443C	23241	Thread Take-up Spring Regulator Set
		Screw.....
52032XC	-----	Throat Plate (large needle hole) for
		52031.....
52033XC	23241	Throat Plate (small needle hole) for
		52031.....
Note: Throat Plate No. 52033 is sent with this Ma-		
chine unless otherwise specified on order.		
691XC	23241	Throat Plate Screw (2).....
*15404	-----	Trade Mark.....
143176	-----	" " Rivet (2).....

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade-Mark "SIMANCO."³ 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

MACHINE No. 241-2

For Sewing Medium and Medium Heavy Fabrics. High Speed, Single Needle, Lock Stitch, Drop Feed Machine. Balanced Rotating Hook, Automatically Lubricated. Needle Bar Stroke 1 $\frac{13}{64}$ inch. Presser Bar Lift $\frac{5}{16}$ inch. Maximum length of stitch 5 $\frac{1}{2}$ to the inch. Centrifugal Pump which delivers oil under pressure to all principal bearings. Provision is also made to automatically lubricate all other bearings in the machine. Front, Intermediate and Rear Plain Bearings. Machine Base, which is fastened under the table. This Base also acts as the oil reservoir. Knee Lifter mechanism integral with the Machine Base. Speed up to 5000 R. P. M. according to the material being stitched.

NOTE: THIS MACHINE IS THE SAME AS THE NO. 241-1

MACHINE, WITH THE FOLLOWING EXCEPTIONS:

No.	Plate	Name
143235	-----	Arm Shaft (horizontal) 143003 with 140359E and 143240 (For Agents only) in place of 143233.....
127087	23242	Feed Dog, 19 teeth (16 teeth to the inch) for 127106 and 127107, in place of 52031.....
52462	-----	Feed Dog, 19 teeth (22 teeth to the inch) for 143243.....
Note: Feed Dog No. 127087 is sent with this machine unless otherwise specified on order.		
127088	23246	Needle bar (hollow) for 127116.....
127282	-----	" " " " 127283.....
127116	-----	" " 127088 with 229J, 52306 and 52307, in place of 52155.....
127283	-----	Needle Bar 127282 with 51229J, 127245 and 127246, for size 16x233 needle..
Note: Needle Bar No. 127116 is sent with this Machine unless otherwise specified on order.		
143281	23246	Needle Bar Bushing (lower) in place of 52268.....
143239	23238	Needle Bar Crank with 1036C, 1065C and 140327C, in place of 143237.....
143240	-----	Needle Bar Crank 143239 with 143236 and 143241, in place of 143238.....
143206	23246	Needle Bar Thread Guard for 127116.....
127245	-----	" " " " 127283.....
229J	23246	" " " " Screw for 127116
51229J	-----	" " " " " 127283

No.	Plate	Name
52307	23246	Needle Clamp with 51460F, for 127116....
127246	-----	" " " 140119F, for 127283....
51460F	23246	" " Screw for 52307.....
140119F	-----	Needle Clamp Screw for 127246.....
143151	23238	Oil Wick Holder complete, Nos. 143197 and 143200, in place of 143077.....
7298	23246	Presser Foot Hinge Pin, in place of 62527.....
19334	23246	Presser Foot Plate, in place of 24544 ..
19335	23246	" " Shank, in place of 24982 ..
19336	23246	Presser Foot (hinged) complete, Nos. 7298, 19334 and 19335, in place of 24983
127106XC	23242	Throat Plate (large needle hole) for 127087, in place of 52032.....
127107XC	-----	Throat Plate (small needle hole) for 127087, in place of 52033.....
143243XC	-----	Throat Plate (small needle hole) for 52462.....

Note: Throat Plate No. 127106 is sent with this machine unless otherwise specified on order.

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade-Mark "SIMANCO.***" I

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

MACHINE No. 241-3

For Sewing Heavy and Extra Heavy Fabrics. High Speed, Single Needle, Lock Stitch, Drop Feed Machine. Balanced Rotating Hook, Automatically Lubricated. Needle Bar Stroke $1\frac{7}{16}$ inch. Presser Bar Lift $\frac{3}{8}$ inch. Maximum length of stitch $5\frac{1}{2}$ to the inch. Centrifugal Pump which delivers oil under pressure to all principal bearings. Provision is also made to automatically lubricate all other bearings in the machine. Front, Intermediate and Rear Plain Bearings. Machine Base, which is fastened under the table. This Base also acts as the oil reservoir. Knee Lifter mechanism is integral with the Machine Base. Speed up to 4300 R. P. M. according to the material being stitched.

NOTE: THIS MACHINE IS THE SAME AS THE NO. 241-1

MACHINE, WITH THE FOLLOWING EXCEPTIONS:

No.	Plate	Name
143235	-----	Arm Shaft (horizontal) 143003 with 140359E and 143240 (For Agents only) in place of 143233.....
127229	23243	Feed Dog, 17 teeth (14 teeth to the inch) for 127238, in place of 52031.....
127242	-----	Feed Dog, 19 teeth (22 teeth to the inch) for 143243.....

Note: Feed Dog No. 127229 is sent with this machine unless otherwise specified on order.

127243	23247	Needle Bar (hollow) for 127244.....
127282	-----	" " " " 127283.....
127244	-----	" " 127243 with 51229J, 127245 and 127246, in place of 52155.....
127283	-----	Needle Bar 127282 with 51229J, 127245 and 127246, for size 16x233 needle..

Note: Needle Bar 127244 is sent with this machine unless otherwise specified on order.

143251	23247	Needle Bar Bushing (lower) in place of 52268.....
143230	23239	Needle Bar Crank with 1036C, 1065C and 140327C, in place of 143237.....
143240	-----	Needle Bar Crank 143239 with 143236 and 143241 (For Agents only) in place of 143238.....

PARTS FOR MACHINE No. 241.3

No.	Plate	Name
127245	23247	Needle Bar Thread Guard for 127244 and 127283.....
51229J	23247	Needle Bar Thread Guard Screw for 127244 and 127283.....
127246	23247	Needle Clamp with 140119F, for 127244 and 127283.....
140119F	23247	Needle Clamp Screw.....
143147	23239	Oil Wick Holder complete, Nos. 143197 and 143200, in place of 143077.....
5990	23247	Presser Bar Lifter, in place of 52016...
127233	23247	" Foot Plate, in place of 24544 ..
52390	23247	" Shank, in place of 24982 ..
127234	23247	Presser Foot (spring hinged) complete, Nos. 26231, 52390, 62527 and 127233, in place of 24983 ..
52445	23243	Tension Releasing Lever, in place of 43944.....
143245	23247	Thread Take-up complete, Nos. 143097 to 143099, 143247 and eighteen 143056, in place of 143092.....
143247	23247	Thread Take-up Crank with 140231C, 143055, 143058 and eighteen 143056, in place of 143094.....
143153	-----	Thread Take-up Lever with 52130, 143098 and eighteen 143056 (For Agents only) in place of 143152.....
127235XC	23243	Throat Plate for 127229, in place of 52033.....
143243XC	-----	Throat Plate (small needle hole) for 52462.....

Note: Throat Plate No. 127238 is sent with this Machine unless otherwise specified on order.

PARTS FOR MACHINES WITH IMPROVED MACHINE BASE AND OIL RESERVOIR NOT INTERCHANGEABLE

THE FOLLOWING PARTS ARE TO BE ORDERED FOR
MACHINES SHOWING REGISTER NUMBER
AF 673000 AND UPWARD

No.	Plate	Name
143263	-----	Bed.....
Note: Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.		
143269	23270	Feed Lifting Rock Shaft.....
143270	-----	Feed Lifting Rock Shaft complete, Nos. 143041 and 143269.....
143271	-----	Feed Lifting Rock Shaft 143270 with 143045 (For Agents only).....
143256	23271	Machine Base and Oil Reservoir.....
143257	23271	" " " " " " Gasket...
143281	23270	Knee Lifter Rock Shaft Crank with 140351C and 143282.....
140350C	23270	Knee Lifter Rock Shaft Crank Adjusting Screw.....
143282	-----	Knee Lifter Rock Shaft Crank Adjusting Screw 140350C with 51649J.....
14349J	23270	Knee Lifter Rock Shaft Crank Adjusting Screw Lock Nut.....
140351C	23270	Knee Lifter Rock Shaft Crank Clamping Screw.....
143283	23270	Knee Lifter Rock Shaft Knee Arm.....
143284	23270	" " " " " " Hub with 356C and 140351C.....
140351C	23270	Knee Lifter Rock Shaft Knee Arm Hub Clamping Screw.....
356C	23270	Knee Lifter Rock Shaft Knee Arm Set Screw.....
143286	23270	Knee Lifter Rock Shaft Spring.....

APPLICATIONS OF FEED DOGS AND THROAT PLATES

Feed Dog No.	Throat Plate No.	Size of Needle	Machines
12370	28775	23 and 24	241 1-2-3
12436	20192	10 to 13	241 2-3
12481	12482	19 to 22	241 1-2-3
20163	20123	14 to 18	241 1
20163	143277	14 to 18	241 2-3
20164	52190	8 and 9	241 1
20164	143278	8 and 9	241 2-3
26603	26605	23 and 24	241 1-2-3
26603	26606	14 to 18	241 2-3
44136	44137	23 and 24	241 1-2-3
44158	44162	23 and 24	241 1-2-3
44252	44255	14 to 18	241 2-3
44252	44256	23 and 24	241 1-2-3
44253	44255	14 to 18	241 1-2-3
44253	44256	23 and 24	241 1-2-3
52031	52032	19 to 22	241 1-2-3
52031	52033	14 to 18	241 1
52462	52463	19 to 22	241 1-2-3
121397	121398	14 to 18	241 2-3
121397	121870	14 to 18	241 1
121444	121445	23 and 24	241 1-2-3
121446	121447	23 and 24	241 1-2-3
121446	20356	23 and 24	241 1-2-3
121446	20357	14 to 18	241 2-3
121646	121649	14 to 18	241 1
121736	121889	14 to 18	241 1
121738	121739	14 to 18	241 2-3
121758	121759	19 to 22	241 1-2-3
127037	127106	23 and 24	241 1-2-3
127037	127107	14 to 18	241 2-3
127229	127238	23 and 24	241 1-2-3
143165	143169	19 to 22	241 1-2-3
143170	143171	19 to 22	241 1-2-3
143170	143222	14 to 18	241 1
143174	143175	23 and 24	241 1-2-3
143249	143171	19 to 22	241 1-2-3
143249	143222	14 to 18	241 1
143250	143171	19 to 22	241 1-2-3
143250	143222	14 to 18	241 1